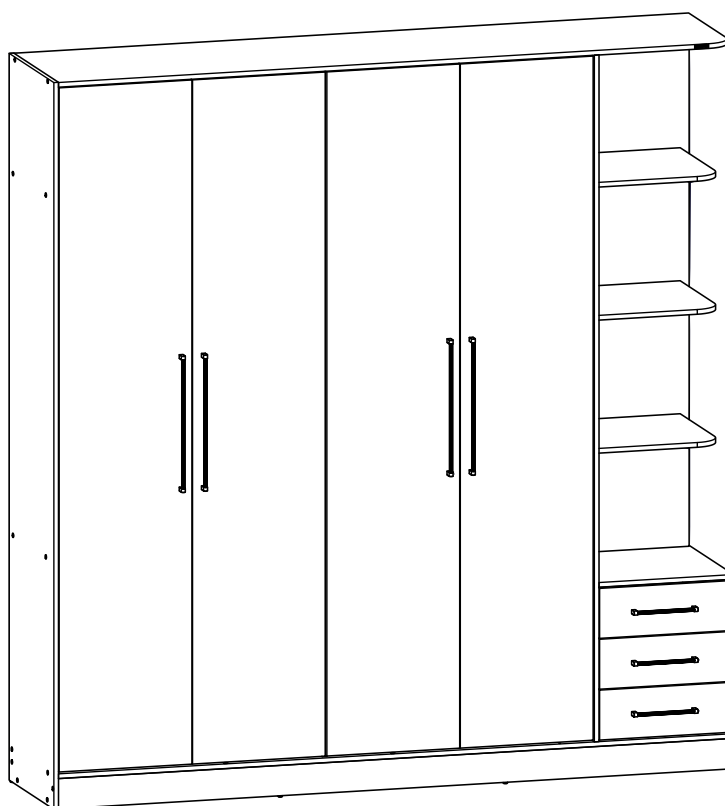


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Manual de Montagem
Instrucciones de Montaje / Assembly Instructions

T593



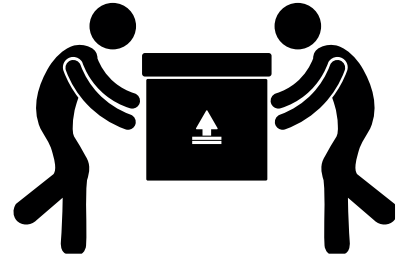
Imagens meramente ilustrativas
Imágenes ilustrativas/Images merely illustrative.

INSTRUÇÕES PARA A MONTAGEM
INSTRUCCIONES DE MONTAJE
ASSEMBLY INSTRUCTIONS

Para realizar a montagem são necessárias **2 pessoas**.

Para realizar el montaje, se necesitan **2 personas**.

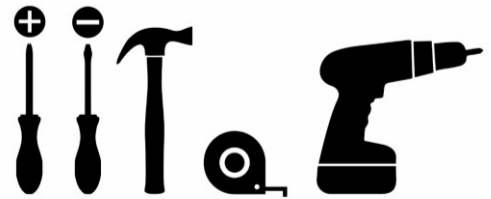
To assemble it, **2 people** are required.



Ferramentas necessárias realizar a montagem.
Ferramentas NÃO fornecidas.

Herramientas necesarias para el montaje.
Herramientas NO proporcionadas.

Tools required for assembly.
Tools NOT provided.



PERIGO DE ASFIXIA - Este produto contém peças pequenas, mantenha fora do alcance das crianças.

PELIGRO DE ASFIXIA - Este producto contiene piezas pequeñas. Mantener fuera del alcance de los niños.

CHOKING HAZARD - This product contains small parts. Keep out of reach of children.



Em caso de dúvida, entre em contato com nosso atendimento:

En caso de duda, comuníquese con nuestro servicio de atención al cliente:

Questions? Contact our customer service:

+55 51 2500 7800

www.kappesberg.com.br



INSTRUÇÕES PARA A MONTAGEM

INSTRUCCIONES DE MONTAJE

ASSEMBLY INSTRUCTIONS

Siga atentamente os passos de montagem indicados no manual.

Siga atentamente los pasos de montaje indicados en el manual.

Follow the assembly steps carefully as indicated in the manual.



Antes de começar a montagem, identifique e separe todas as peças e acessórios.

Antes de comenzar el montaje, identifique y separe todas las piezas y accesorios.

Before starting the assembly, identify and separate all the parts and accessories.



Durante a montagem, mantenha peças e acessórios organizados para evitar acidentes.

Durante el montaje, mantenga las piezas y accesorios organizados para evitar accidentes.

During assembly, keep parts and accessories organized to avoid accidents.



Para proteger seu móvel, faça a montagem sobre uma superfície limpa e plana.

Dica: Você pode utilizar a embalagem do produto para forrar o espaço onde será feita a montagem.

Para proteger su mueble, realice el montaje sobre una superficie limpia y plana.

Consejo: Puede utilizar el embalaje del producto para forrar el área donde se realizará el montaje.

To protect your furniture, assemble it on a clean and flat surface.

Tip: You can use the product packaging to line the area where the assembly will be done.



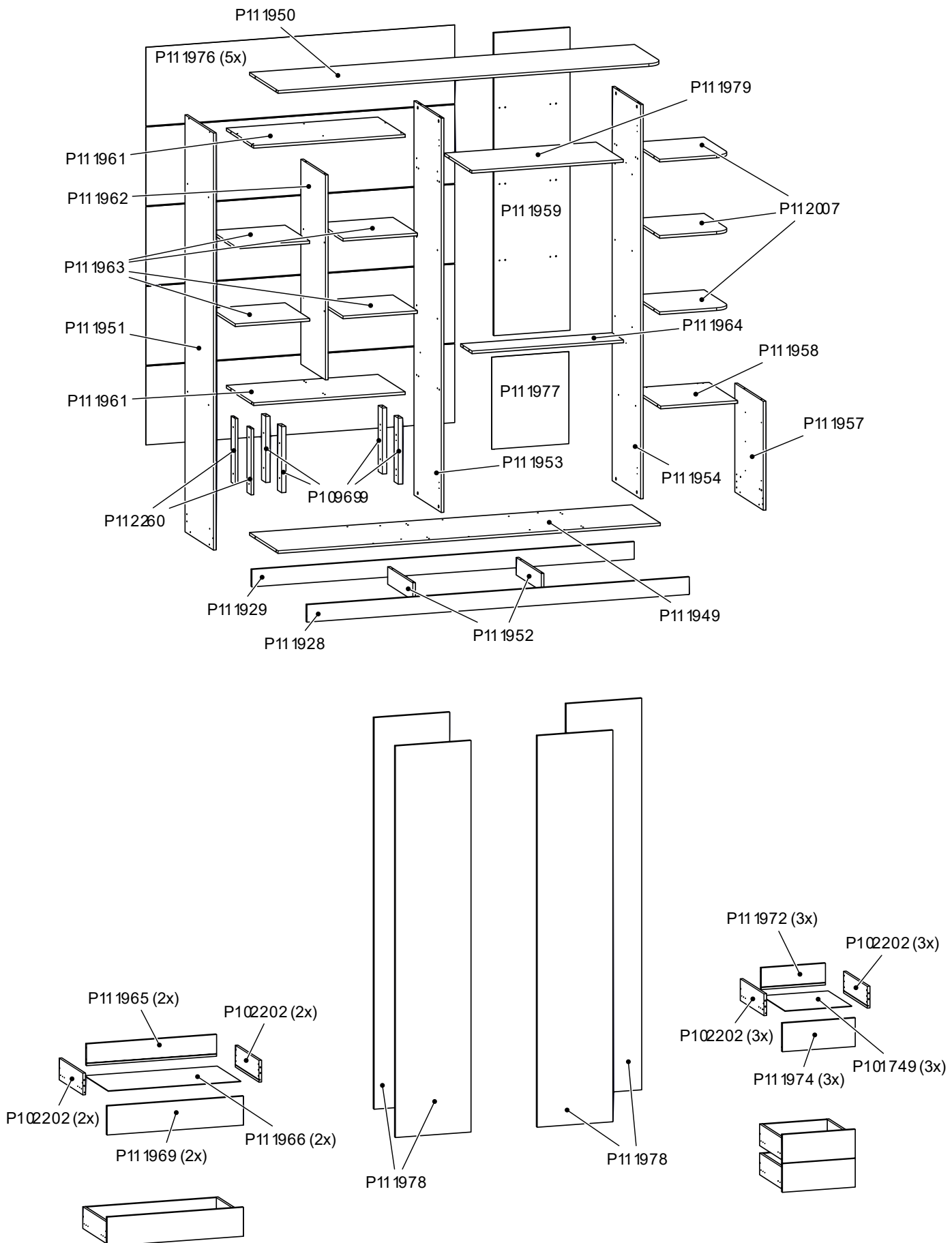
PEÇAS - PIEZAS - PARTS

QTD.	CÓDIGO / CODE	DESCRIÇÃO	DESCRIPCIÓN	DESCRIPTION	C x L x E	L x W x T
3	P101749	FUNDO DE GAVETA	FONDO DEL CAJÓN	DRAWER BOTTOM	379 x 398 x 3 mm	14.92 x 15.67 x 0.12 in
10	P102202	LATERAL DE GAVETA	LADO DEL CAJÓN	DRAWER SIDE	400 x 120 x 15 mm	15.75 x 4.72 x 0.59 in
4	P109699	AFASTADOR	RETRACTOR	SEPARADOR	364 x 70 x 25 mm	14.33 x 2.76 x 0.98 in
1	P111928	RODAPE	ZOCALO	BASEBOARD	2170 x 96 x 15 mm	85.43 x 3.78 x 0.59 in
1	P111929	RODAPE	ZOCALO	BASEBOARD	2170 x 96 x 15 mm	85.43 x 3.78 x 0.59 in
1	P111949	BASE	BASE	BASE	2170 x 480 x 15 mm	85.43 x 18.90 x 0.59 in
1	P111950	CHAPÉU USINADO	SOMBRERO	HAT	2185 x 480 x 15 mm	86.02 x 18.90 x 0.59 in
1	P111951	LATERAL ESQUERDA	LADO IZQUERDA	LEFT SIDE	2300 x 480 x 15 mm	90.55 x 18.90 x 0.59 in
2	P111952	RODAPE INTERNO	ZOCALO INTERNO	INTERNAL BASEBOARD	96 x 424 x 15 mm	3.78 x 16.69 x 0.59 in
1	P111953	DIVISÓRIA	PARTICIÓN	PARTITION	2174 x 460 x 15 mm	85.59 x 18.11 x 0.59 in
1	P111954	DIVISÓRIA	PARTICIÓN	PARTITION	2174 x 480 x 15 mm	85.59 x 18.90 x 0.59 in
1	P111957	LATERAL DIREITA	LADO DIRECTO	RIGHT SIDE	600 x 480 x 15 mm	23.62 x 18.90 x 0.59 in
1	P111958	TAMPO	TAPA	TOP	436 x 480 x 15 mm	17.17 x 18.90 x 0.59 in
1	P111959	COSTA	COSTA	COAST	1670 x 432 x 15 mm	65.75 x 17.01 x 0.59 in
2	P111961	TAMPO DE GAVETA	TAPA DEL CAJON	TOP OF DRAWERS	860 x 460 x 15 mm	33.86 x 18.11 x 0.59 in
1	P111962	DIVISÓRIA	DIVISION	DIVISION	1130 x 416 x 15 mm	44.49 x 16.38 x 0.59 in
4	P111963	PRATELEIRA SOLTA	ESTANTE	SHELF	422 x 414 x 15 mm	16.61 x 16.30 x 0.59 in
1	P111964	PRATELEIRA	ESTANTE	SHELF	860 x 192 x 15 mm	33.86 x 7.56 x 0.59 in
2	P111965	CABECEIRA DE GAVETA	CABEZAL DEL CAJÓN	DRAWER HEAD	740 x 120 x 15 mm	29.13 x 4.72 x 0.59 in
2	P111966	FUNDO DE GAVETA	FONDO DEL CAJÓN	DRAWER BOTTOM	754 x 398 x 3 mm	29.69 x 15.67 x 0.12 in
2	P111969	FRENTE DE GAVETA	FRENTE DEL CAJÓN	DRAWER FRONT	775 x 160 x 15 mm	30.51 x 6.30 x 0.59 in
3	P111972	CABECEIRA DE GAVETA	CABEZAL DEL CAJÓN	DRAWER HEAD	365 x 120 x 15 mm	14.37 x 4.72 x 0.59 in

PEÇAS - PIEZAS - PARTS

QTD.	CÓDIGO / CODE	DESCRIÇÃO	DESCRIPCIÓN	DESCRIPTION	C x L x E	L x W x T
3	P111974	FRENTE DE GAVETA	FRENTE DEL CAJÓN	DRAWER FRONT	414 x 158 x 15 mm	16.30 x 6.22 x 0.59 in
5	P111976	COSTA	COSTA	COAST	1753 x 434 x 3 mm	69.02 x 17.09 x 0.12 in
1	P111977	COSTA	COSTA	COAST	508 x 437 x 3 mm	20.00 x 17.20 x 0.12 in
4	P111978	PORTA	PUERTA	DOOR	2165 x 430 x 15 mm	85.24 x 16.93 x 0.59 in
1	P111979	PRATELEIRA	ESTANTE	SHELF	860 x 460 x 15 mm	33.86 x 18.11 x 0.59 in
3	P112007	PRATELEIRA USINADA	ESTANTE	SHELF	403 x 448 x 15 mm	15.87 x 17.64 x 0.59 in
2	P112260	AFASTADOR	RETRACTOR	SEPARADOR	364 x 70 x 15 mm	14.33 x 2.76 x 0.59 in

PEÇAS - PIEZAS - PARTS

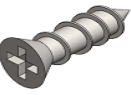


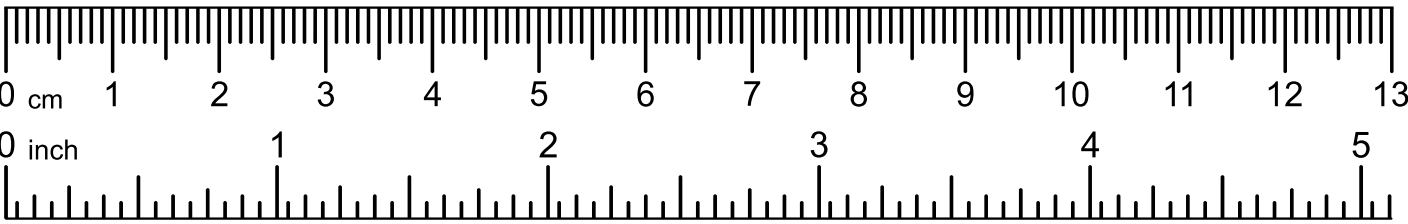
ACESSÓRIOS - ACCESORIOS - ACCESSORIES

Em caso de dúvida sobre o tamanho do parafuso, você pode utilizar a régua ilustrada abaixo para verificar a medida exata.

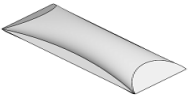
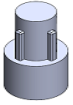
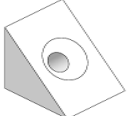
En caso de duda sobre el tamaño del tornillo, puede utilizar la regla ilustrada abajo para verificar la medida exacta.

In case of doubt about the screw size, you can use the ruler illustrated below to check the exact measurement.

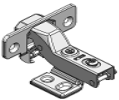
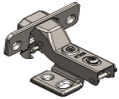
	QTD.	CÓDIGO / CODE	DESCRIÇÃO	DESCRIPCIÓN	DESCRIPTION
	66	000226	P.CHATO 4,0 X 40 CAB. PHILLIPS	TORNILLO 4X40MM	SCREW 4X40MM
	8	000414	P.PANELA 4,0 X 35 CAB. PHILLIPS	TORNILLO 4,0 X 35	SCREW 4,0 X 35
	132	004214	P.CHATO 3,5 X 14 CAB. PHILLIPS REBAIXADA	TORNILLO 3,5 X 14MM	SCREW 3,5 X 14MM
	10	005256	P.CHATO 4,0 X 20 CAB. PHILLIPS	TORNILLO 4,0 X 20	SCREW 4,0 X 20
	4	054117	P.CHATO 3,5 X 25 CAB. PHILLIPS	TORNILLO 3,5 X 25	SCREW 3,5 X 25
	96	061971	P.PANELA 4,0 X 14 P/DOBRADIÇA	TORNILLO 4,0 X 14	SCREW 4,0 X 14
	14	PF1	P.FLANGE 3,5 X 30 CAB. PHILLIPS	TORNILLO CABEZA BRIDA 3,5 X 30MM	FLAN HEAD SCREW 3,5 X 30MM



ACESSÓRIOS - ACCESORIOS - ACCESSORIES

	QTD.	CÓDIGO / CODE	DESCRIÇÃO	DESCRIPCIÓN	DESCRIPTION
	1	000041	COLA BRANCA EM BISNAGA (10GR)	SOBRE DE COLA	GLUE
	175	000107	PREGO 10 X 10 LISO	CLAVO 10 X 10	NAIL 10 X 10
	8	000108	PREGO 12 X 12 ARDOX	CLAVO 12 X 12	NAIL 12 X 12
	16	000118	SUPORE P/ PRATELEIRA 6 X 8MM	SOPORTE DE ESTANTE 6 X 8MM	SHELF SUPPORT 6 X 8MM
	16	000899	CANTONEIRA PLÁSTICA	CANTONERA	PLASTIC SUPPORT
	106	001802	CAVILHA DE MADEIRA 6X30MM	TARUGO 6X30MM	DOWEL 6X30MM
	8	001901	SAPATA DESLIZADORA 15 X 6MM	ZAPATO 15 X 6MM	SHOE 15 X 6MM
	10	018458	SUPORE TRIANGULAR	SOPORTE TRIANGULAR	TRIANGULAR BRACKET
	12	030945	PARAFUSO DE P/ MINIFIX	TORNILLO DE ACERO PARA MINIFIX	STEEL SCREW FOR MINIFIX
	12	030950	TAMBOR P/ MINIFIX 15MM	LEVA MINIFIX 15MM	MINIFIX CAM 15MM
	4	041921	SUP. P/ CABIDEIRO OBLONGO	SOPORTE PERCHA	CLOTHES RACK
	1	075900	ETIQUETA MARCA KAPPESBERG 40 X 12MM	ETIQUETA KAPPESBERG	ETIQUETTE KAPPESBERG

ACESSÓRIOS - ACCESORIOS - ACCESSORIES

	QTD.	CÓDIGO / CODE	DESCRIÇÃO	DESCRIPCIÓN	DESCRIPTION
	46	13MM	TAPA FURO 13MM	TAPA DEL AGUJERO 13MM	SCREW CAP COVER 13MM
	8	19MM	TAPA FURO 19MM	TAPA DEL AGUJERO 19MM	SCREW CAP COVER 19MM
	5 (KIT)	CRTM400X30	CORREDIÇA TELESCÓPICO MINI LIGHT (H32/30) 400MM	SISTEMA DE CAJONES DESLIZANTES	SLIDING DRAWER SYSTEM
	8	DO54	DOBRAD. CURVA 35MM C/ CALÇO FIXO E AMORTECEDOR	BISAGRA CURVA 35MM CON PLACA FIJA Y AMORTIGUADOR	35MM CRANKED HINGE WITH FIXED PLATE AND SOFT-CLOSE
	8	DO55	DOBRAD. SUPER CURVA 35MM C/ CALÇO FIXO E AMORTECEDOR	BISAGRA Y FIJADOR	HINGE AND SHIM
	4	PH	PERFIL H26 1735MM	PERFIL H	PROFILE H
	4	PX2	PUX. LINO 431MM (416 EF)	TIRADOR DE PUERTA 431MM	DOOR HANDLE 431MM
	3	PX1	PUX. LINO 207MM (192 EF)	TIRADOR DE PUERTA 207MM	DOOR HANDLE 207MM
	2	RO	ROLICO OBLONGO 15X25 853MM	SOPORTE COLGADOR 853MM	HANGER SUPPORT 853MM

INSTALAÇÃO DO CONJUNTO MINIFIX

INSTALACIÓN DEL CONJUNTO MINIFIX

INSTALLATION OF THE MINIFIX SET

ENCAIXE DO TAMBOR

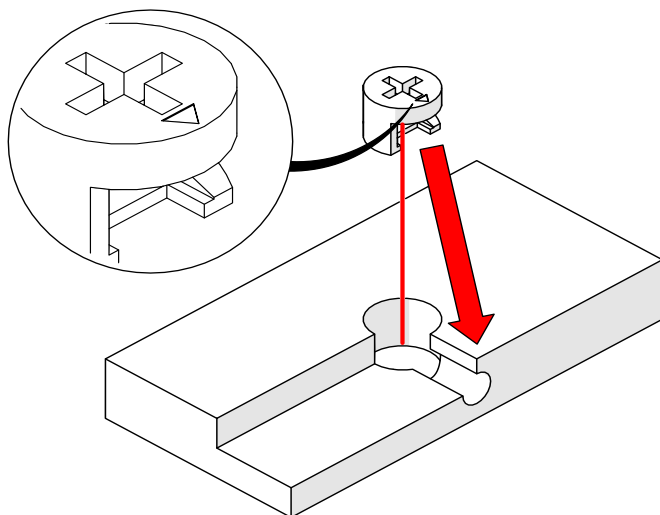
Identificar seta no corpo do tambor de minifix. A seta DEVE apontar para o buraco na borda do painel. Empurrar o tambor até o buraco.

INSTALACIÓN DE DE LEVA

Identifique la flecha en la cabeza de la leva. La flecha DEBE apuntar hacia el orificio del borde del panel. Empuje la leva hasta el fondo del orificio.

INSERTING THE CAM

Identify arrow on head of cam. Arrow MUST point toward hole in edge of panel. Push cam all the way down into hole.



ALINHAMENTO DO TAMBOR E PARAFUSO

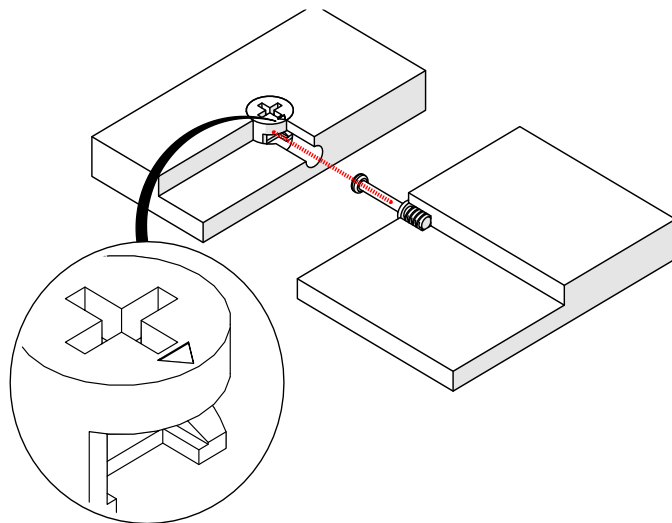
A seta do tambor de minifix deve ser aponta para o buraco e inserir o parafuso do minifix do tambor contido no buraco. Certifique-se de que as peças se unam.

ALINEACIÓN DE LA LEVA Y EL PASADOR

Asegúrese de que la flecha de la leva apunte hacia el orificio e inserte la clavija de la leva en el orificio. Asegúrese de que las piezas se unen.

CAM AND DOWEL ALIGNMENT

Ensure the arrow on the cam points toward hole and insert cam dowel into hole. Make sure pieces join together.



APERTO DO TAMBOR

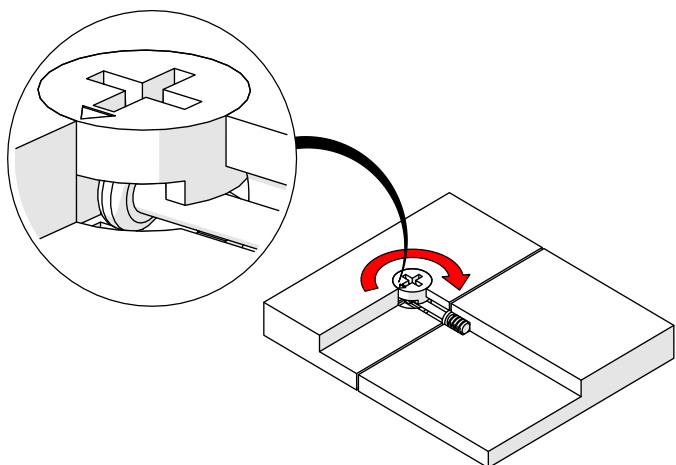
Use uma chave de fenda para girar a came. Girar o tambor minifix (no sentido horário) até que esteja totalmente apertado. Ligeiramente mais de meia volta.

APRIETE DE LA LEVA

Utilice un destornillador para girar la leva. Gire la leva (en el sentido de las agujas del reloj) hasta que esté completamente apretada. Un poco más de media vuelta.

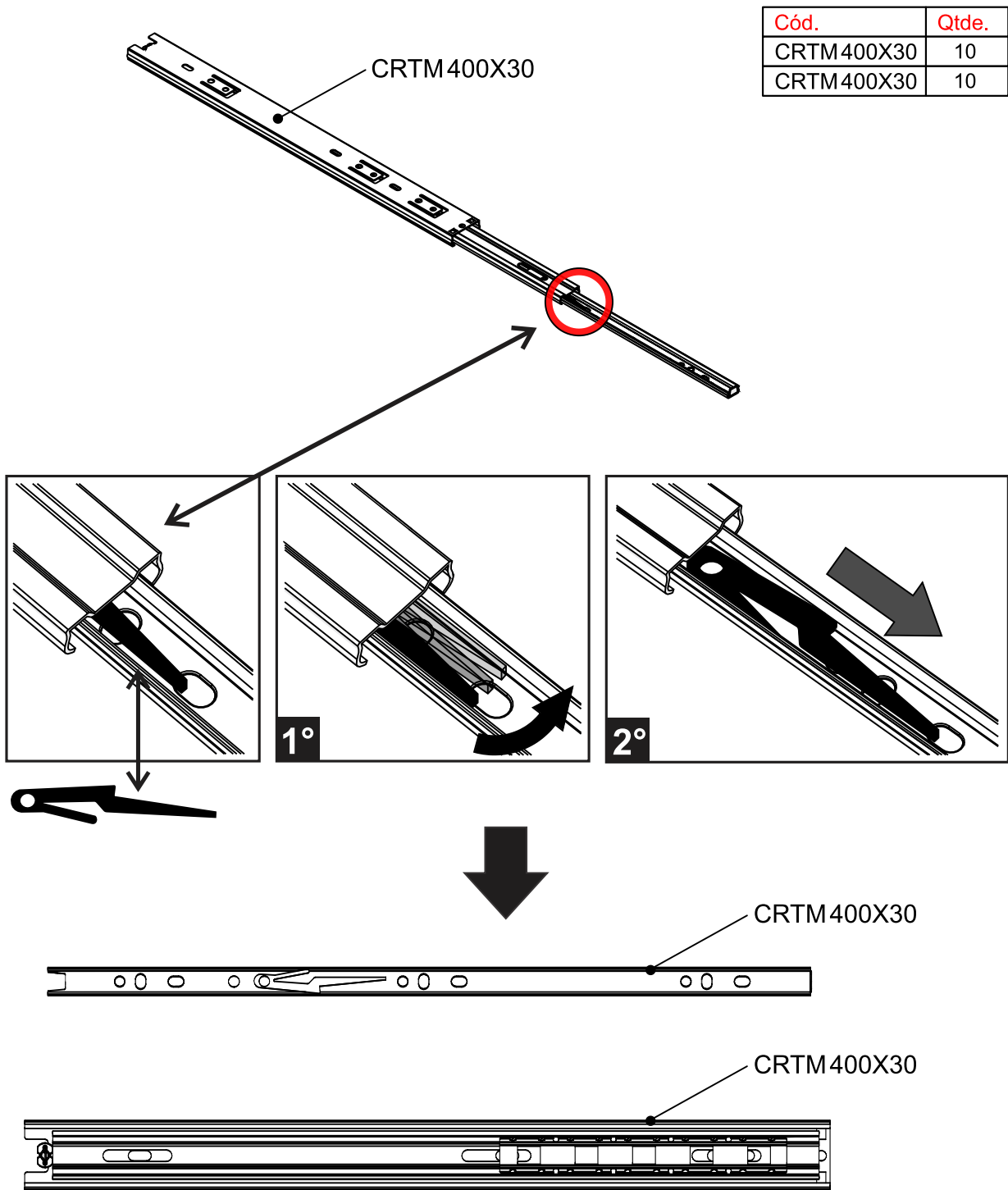
TIGHTENING CAM

Use screwdriver to turn cam. Turn cam (clockwise) until fully tightened. Slightly more than half a turn.



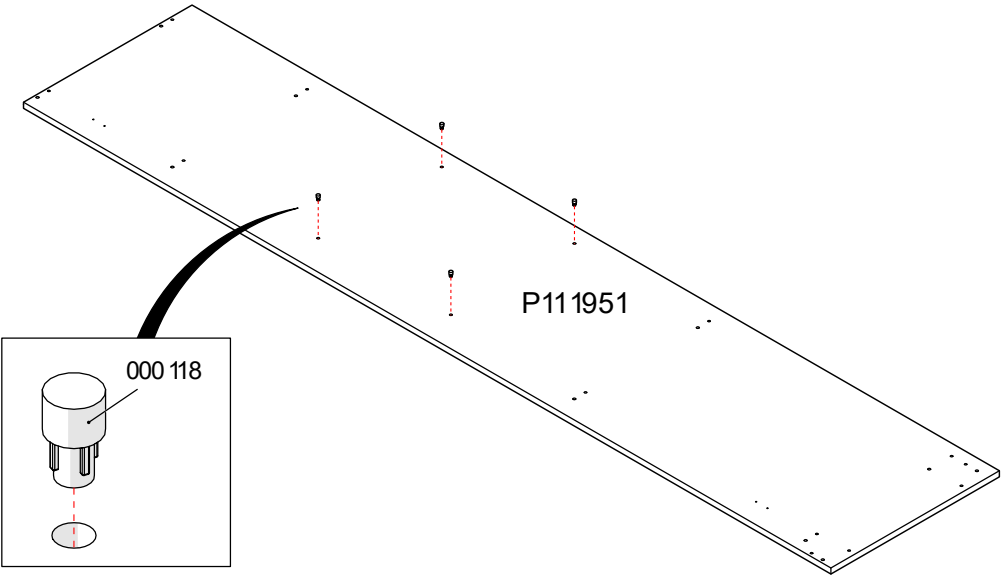
PASSO / PASO / STEP 1

É necessário separar as corrediças em duas partes antes de fixá-las no móvel.
Es necesario separar las correderas en dos partes antes de fijarlas al mueble.
It is necessary to separate the slides into two parts before attaching them to the piece of furniture.



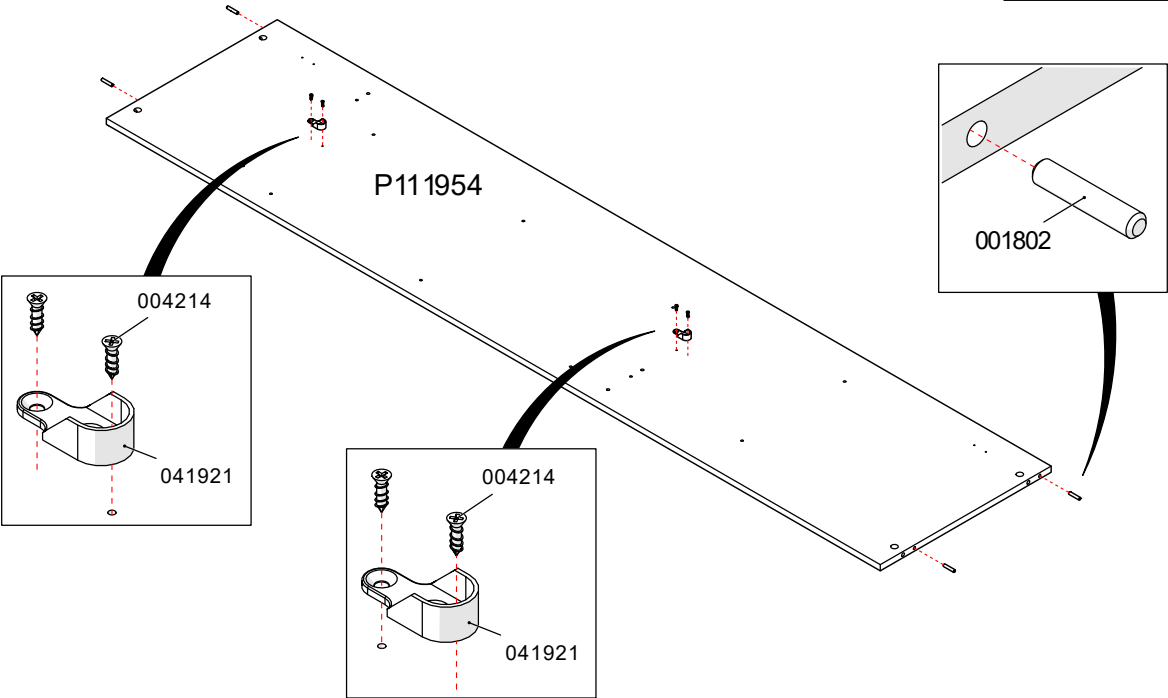
PASSO / PASO / STEP 2

Cód.	Qtde.
000118	4

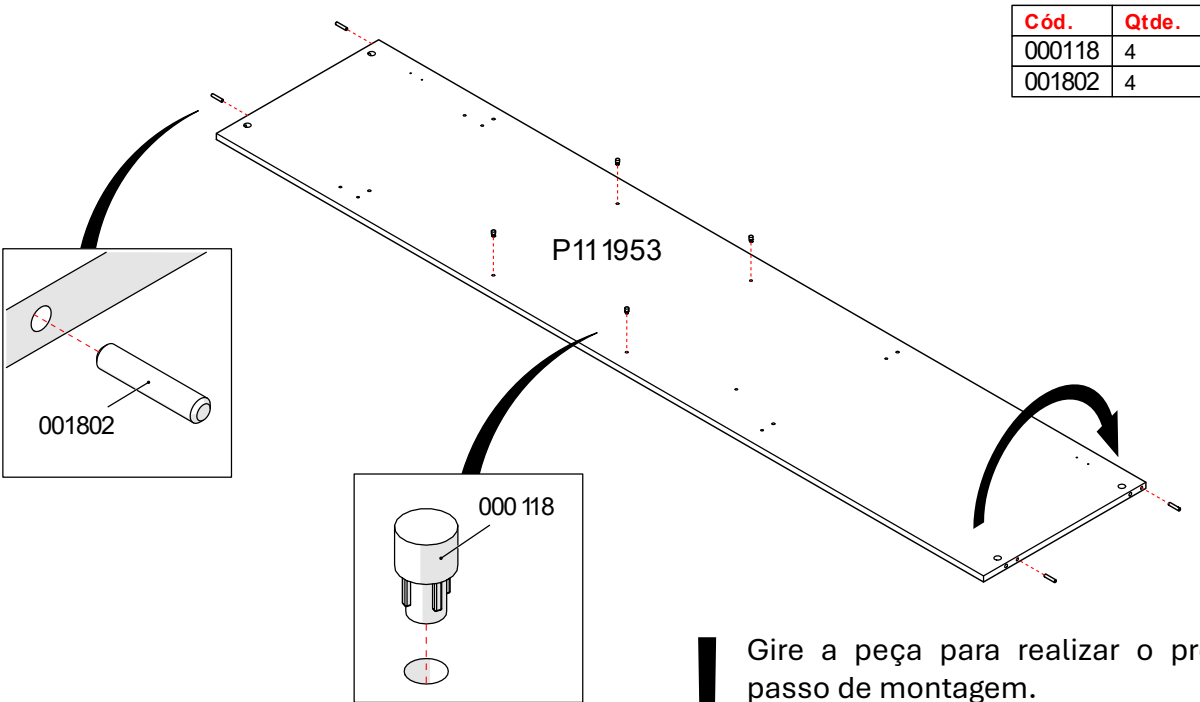


PASSO / PASO / STEP 3

Cód.	Qtde.
001802	4
004214	4
041921	2

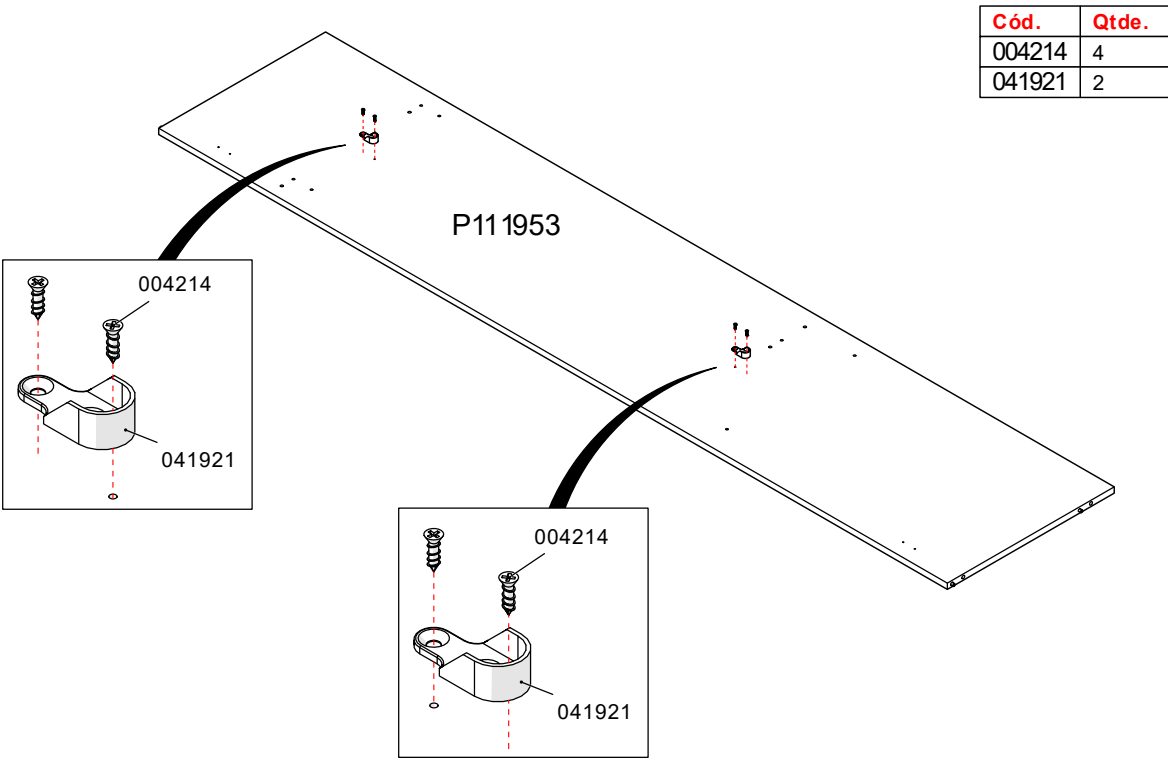


PASSO / PASO / STEP 4.A - P111953



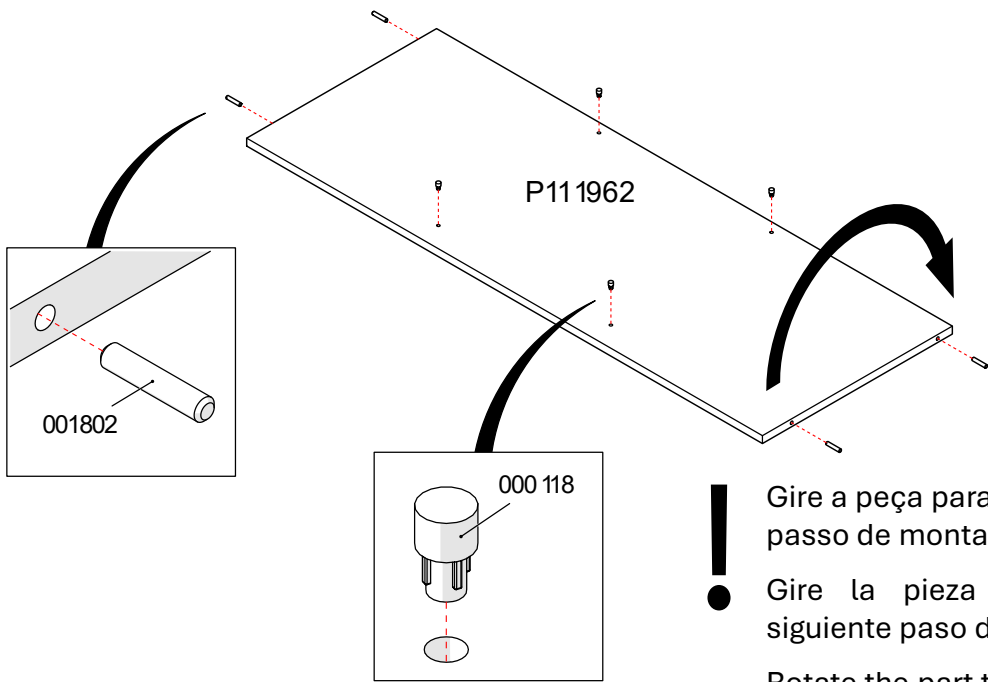
- ! Gire a peça para realizar o próximo passo de montagem.
- Gire la pieza para realizar el siguiente paso de montaje.
- Rotate the part to perform the next assembly step.

PASSO / PASO / STEP 4.B – P111953



PASSO / PASO / STEP 5.A – P111962

Cód.	Qtde.
000118	4
001802	4



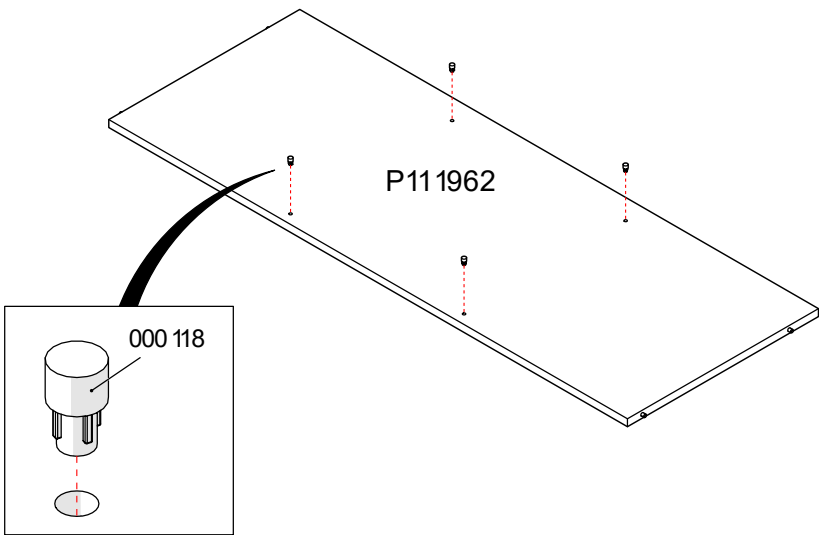
! Gire a peça para realizar o próximo passo de montagem.

Gire la pieza para realizar el siguiente paso de montaje.

Rotate the part to perform the next assembly step.

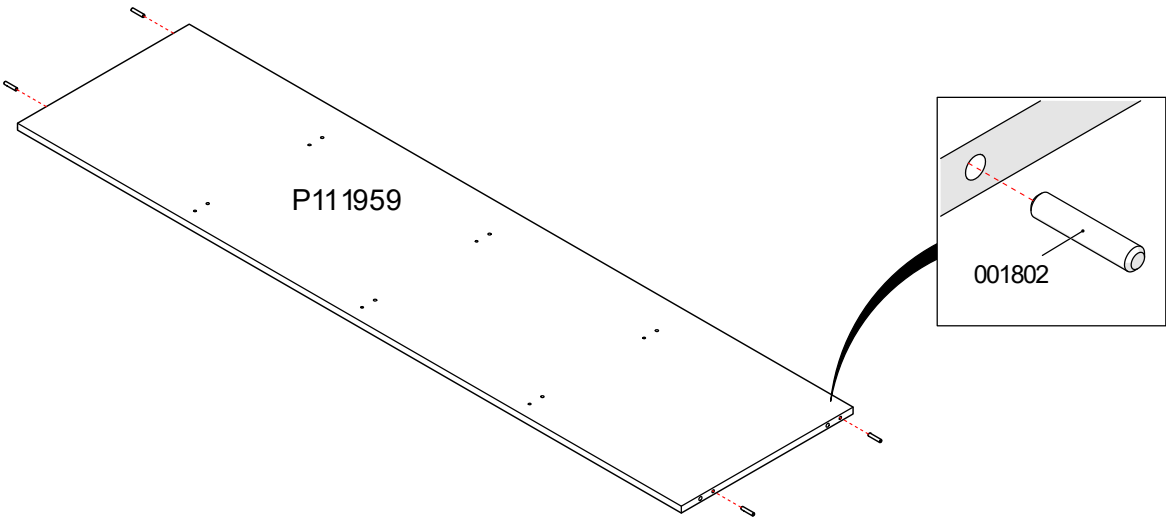
PASSO / PASO / STEP 5.B – P111962

Cód.	Qtde.
000118	4



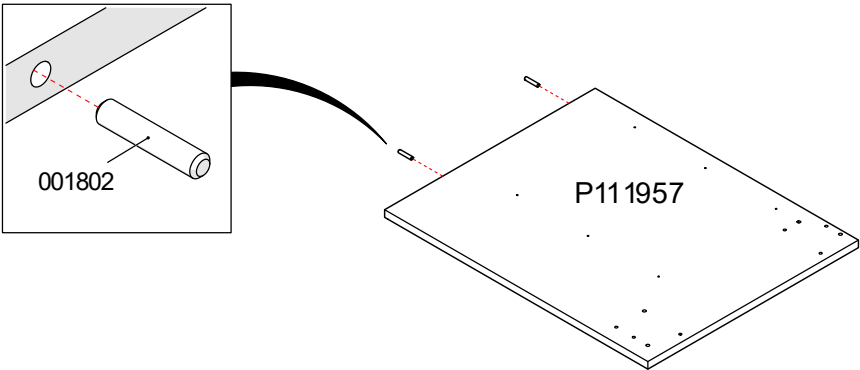
PASSO / PASO / STEP 6

Cód.	Qtde.
001802	4



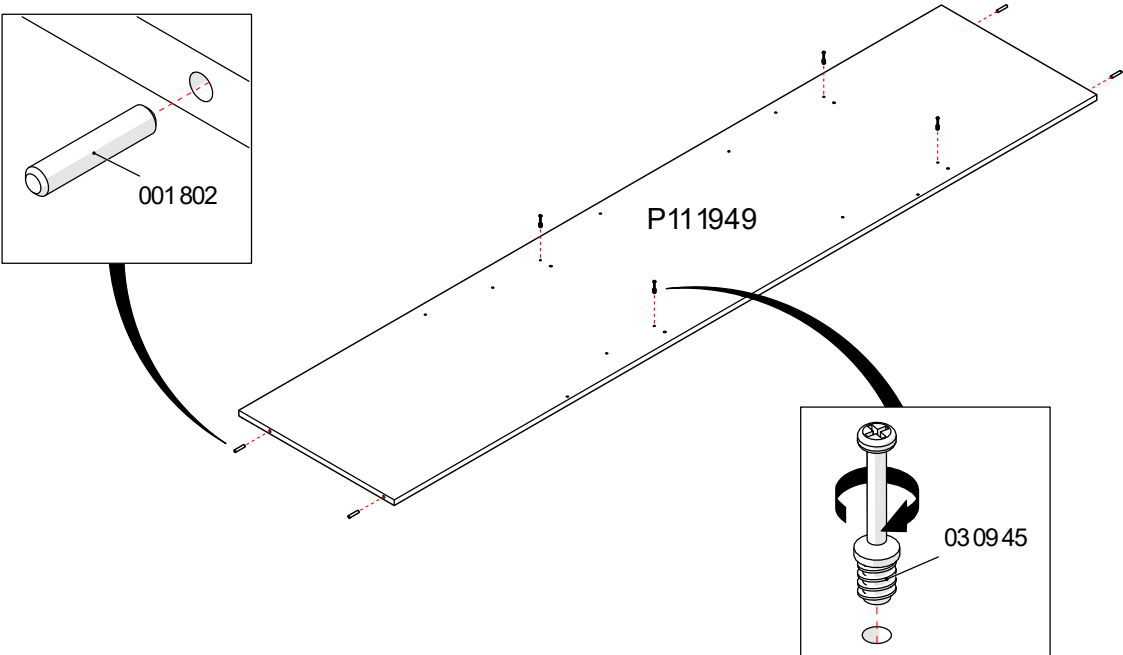
PASSO / PASO / STEP 7

Cód.	Qtde.
001802	2



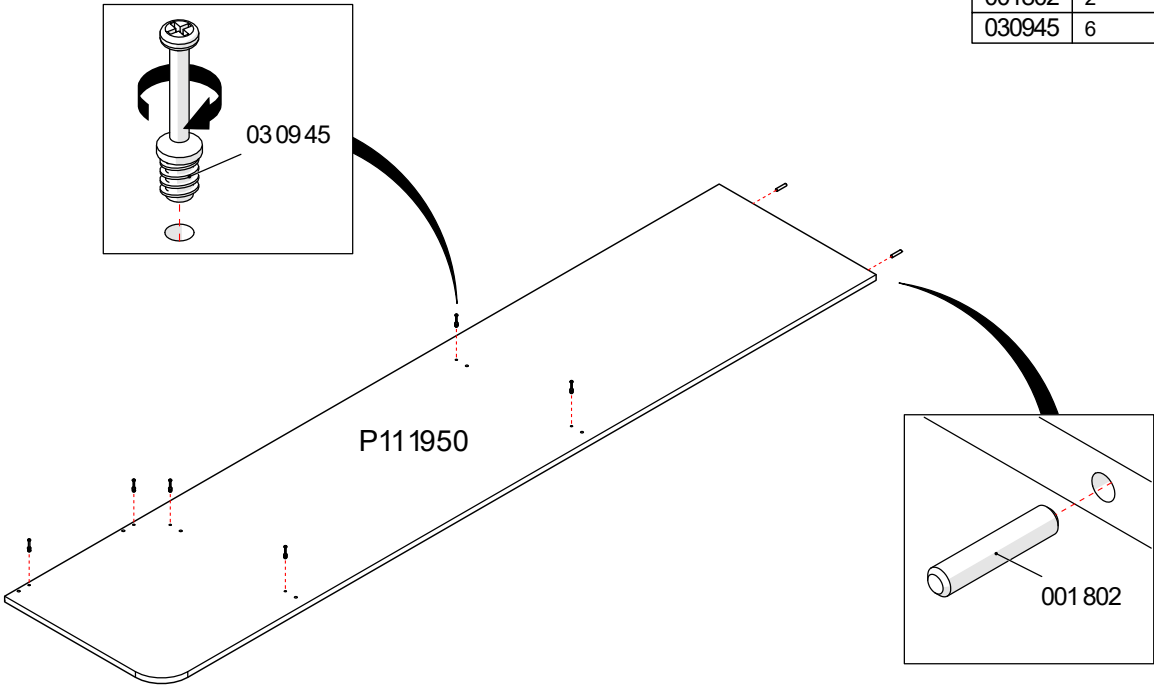
PASSO / PASO / STEP 8

Cód.	Qtde.
001802	4
030945	4



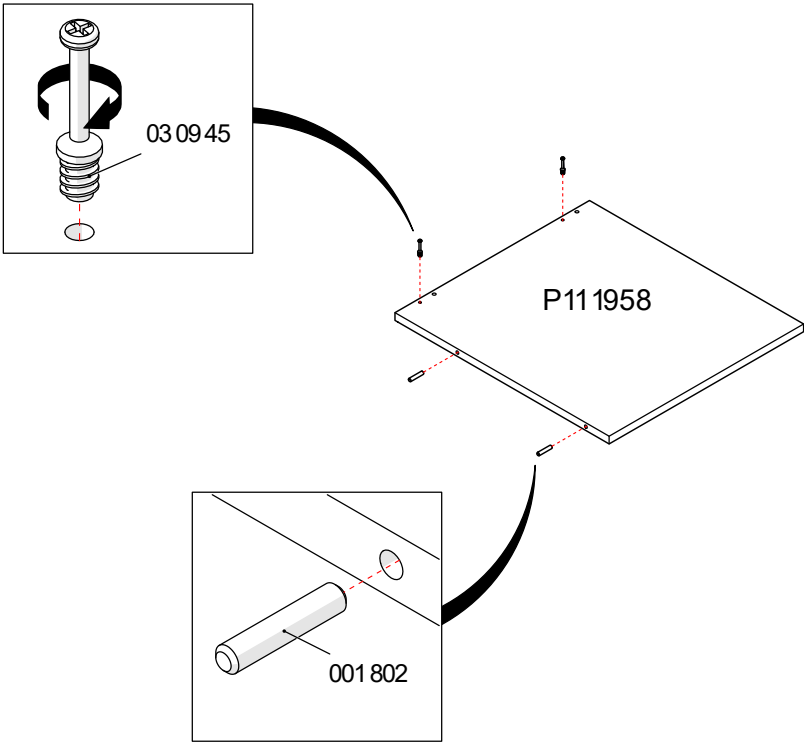
PASSO / PASO / STEP 9

Cód.	Qtde.
001802	2
030945	6



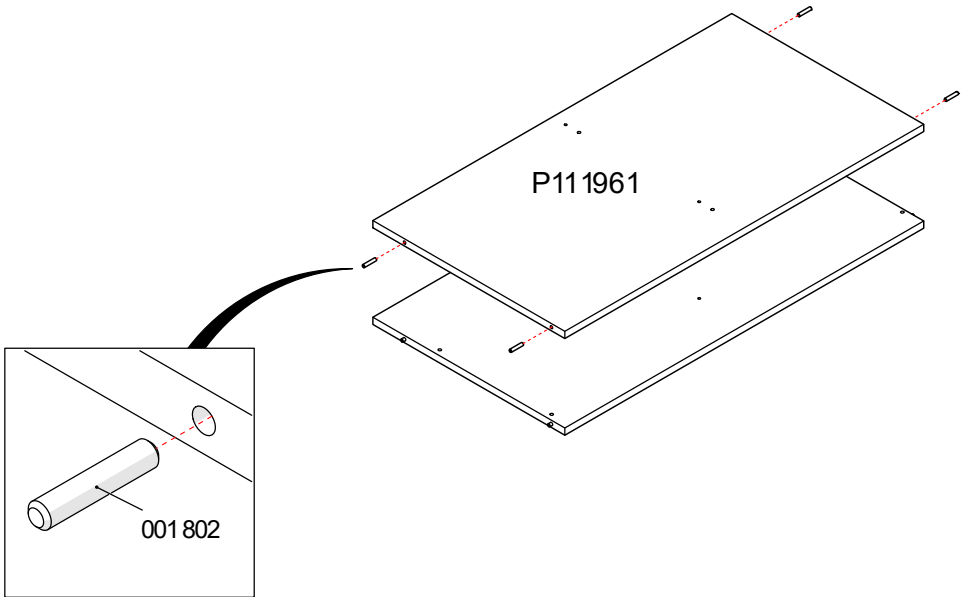
PASSO / PASO / STEP 10

Cód.	Qtde.
001802	2
030945	2



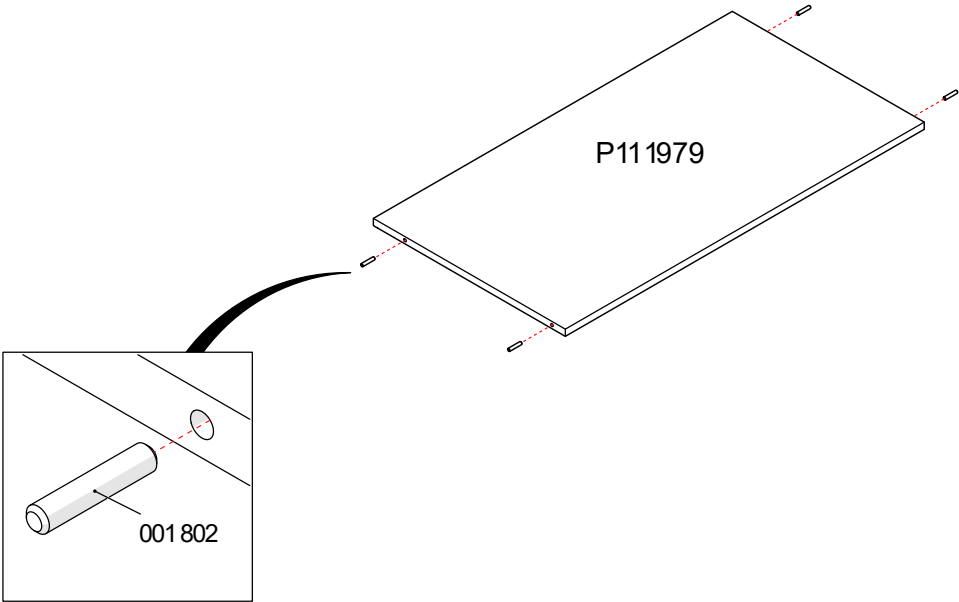
PASSO / PASO / STEP 11

Cód.	Qtde.
001802	8



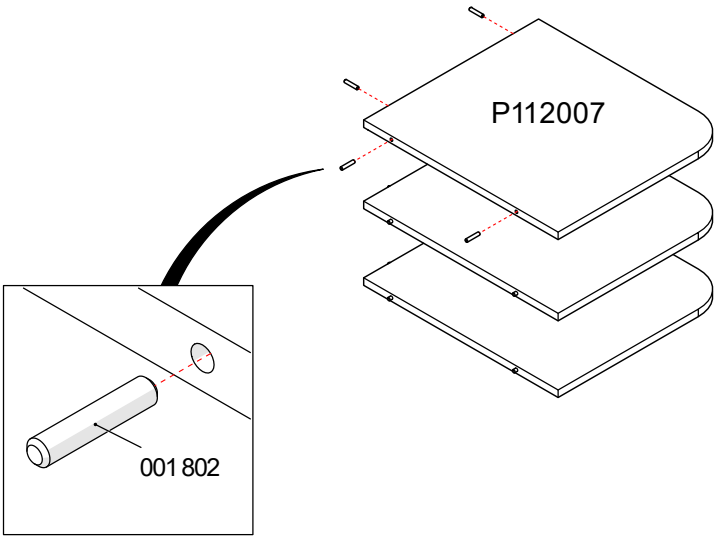
PASSO / PASO / STEP 12

Cód.	Qtde.
001802	4



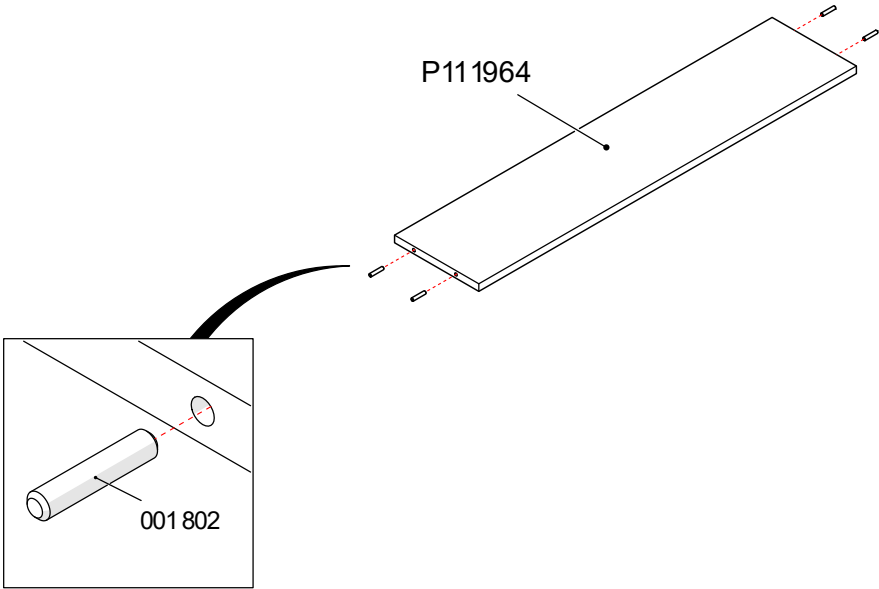
PASSO / PASO / STEP 13

Cód.	Qtde.
001802	12



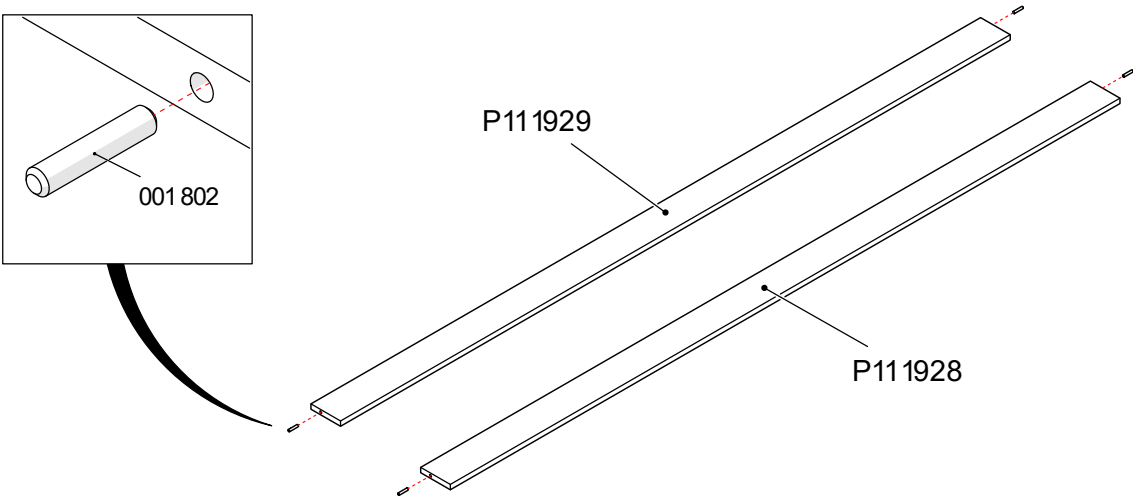
PASSO / PASO / STEP 14

Cód.	Qtde.
001802	4



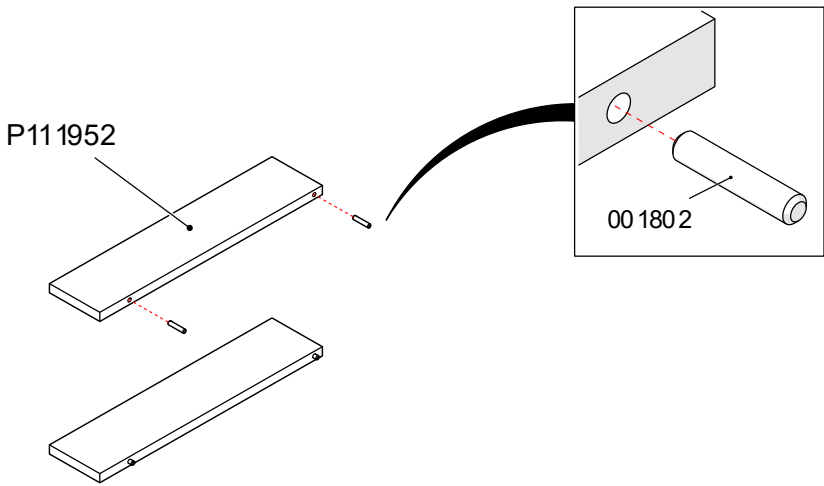
PASSO / PASO / STEP 15

Cód.	Qtde.
001802	4



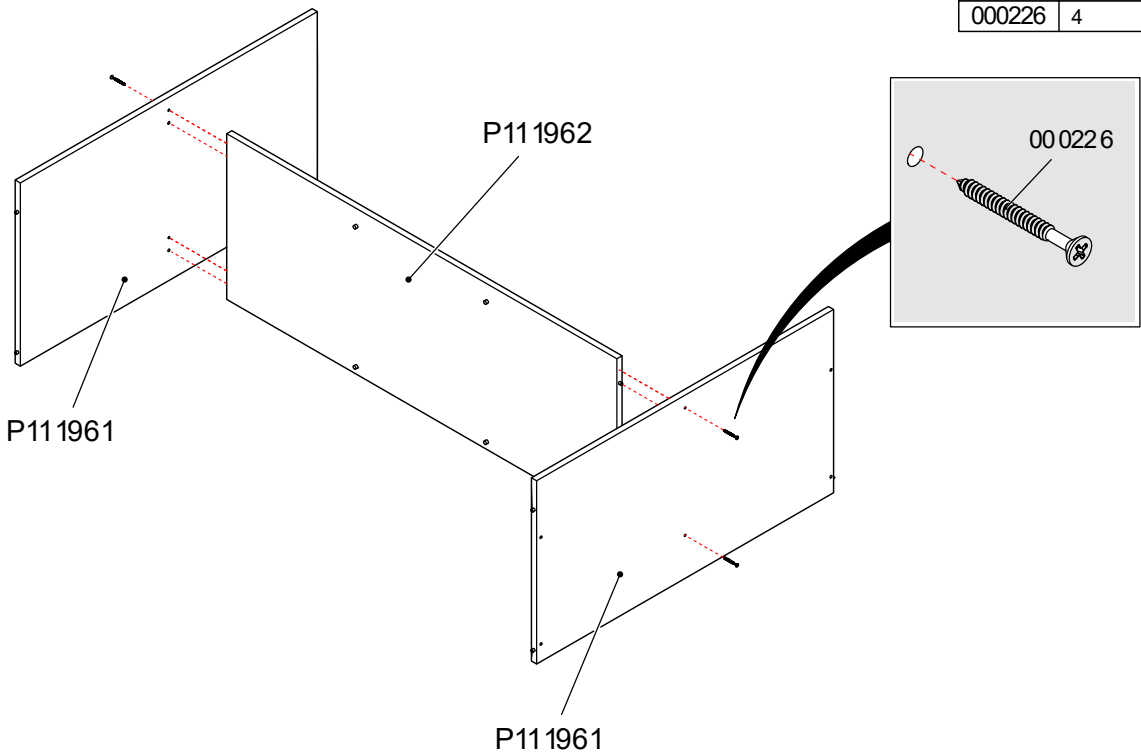
PASSO / PASO / STEP 16

Cód.	Qtde.
001802	4



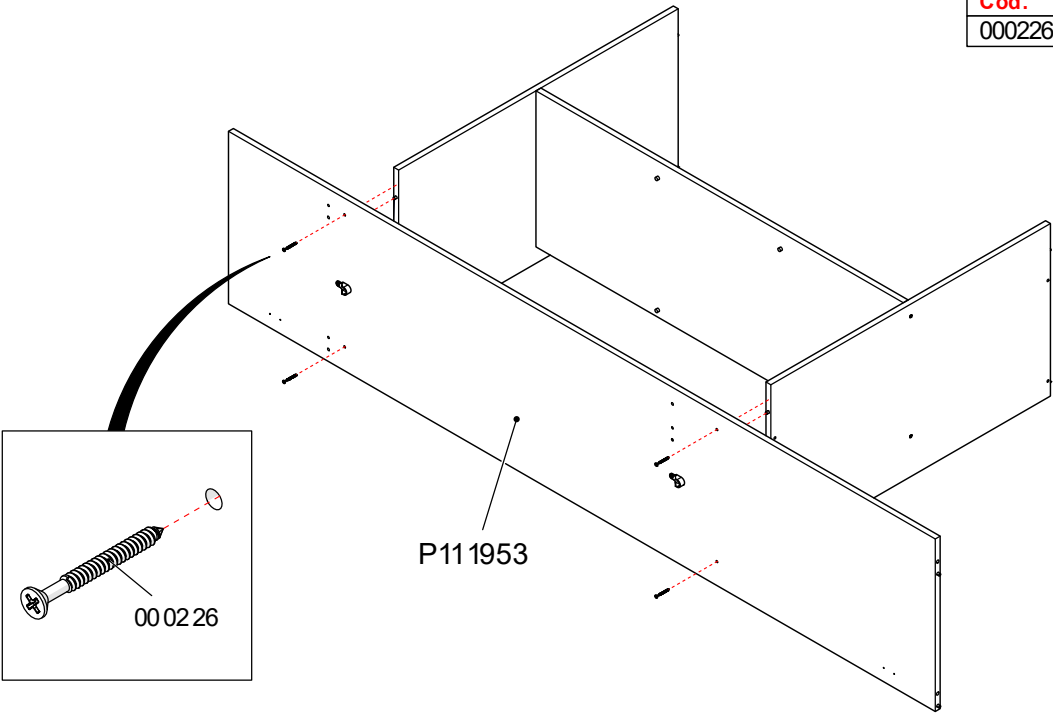
PASSO / PASO / STEP 17

Cód.	Qtde.
000226	4



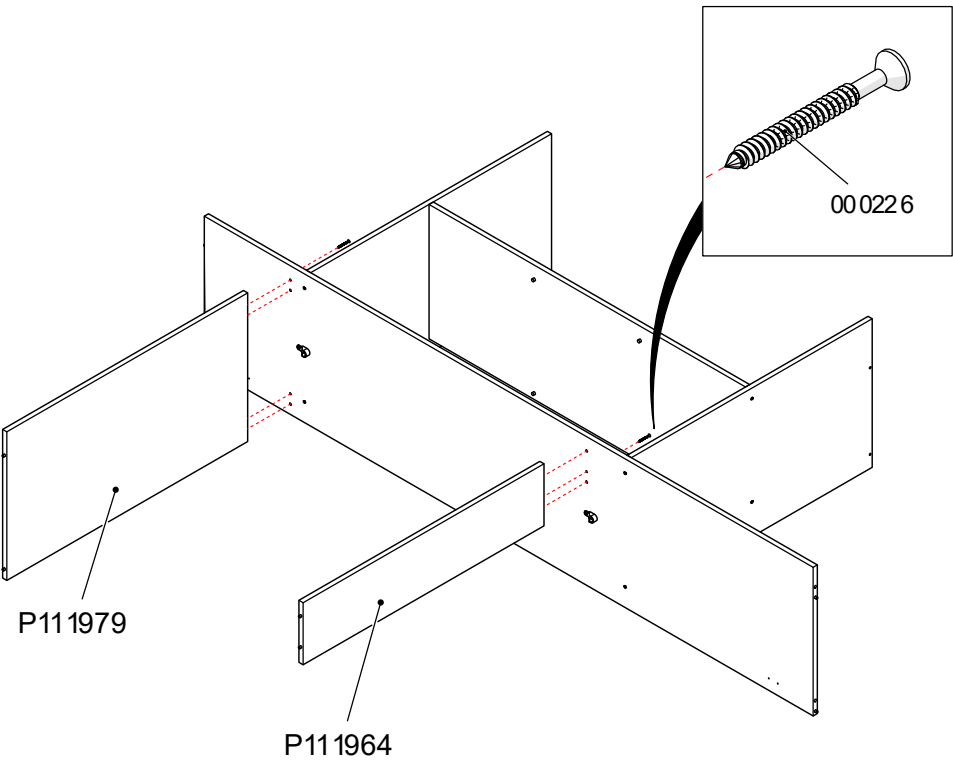
PASSO / PASO / STEP 18

Cód.	Qtde.
000226	4



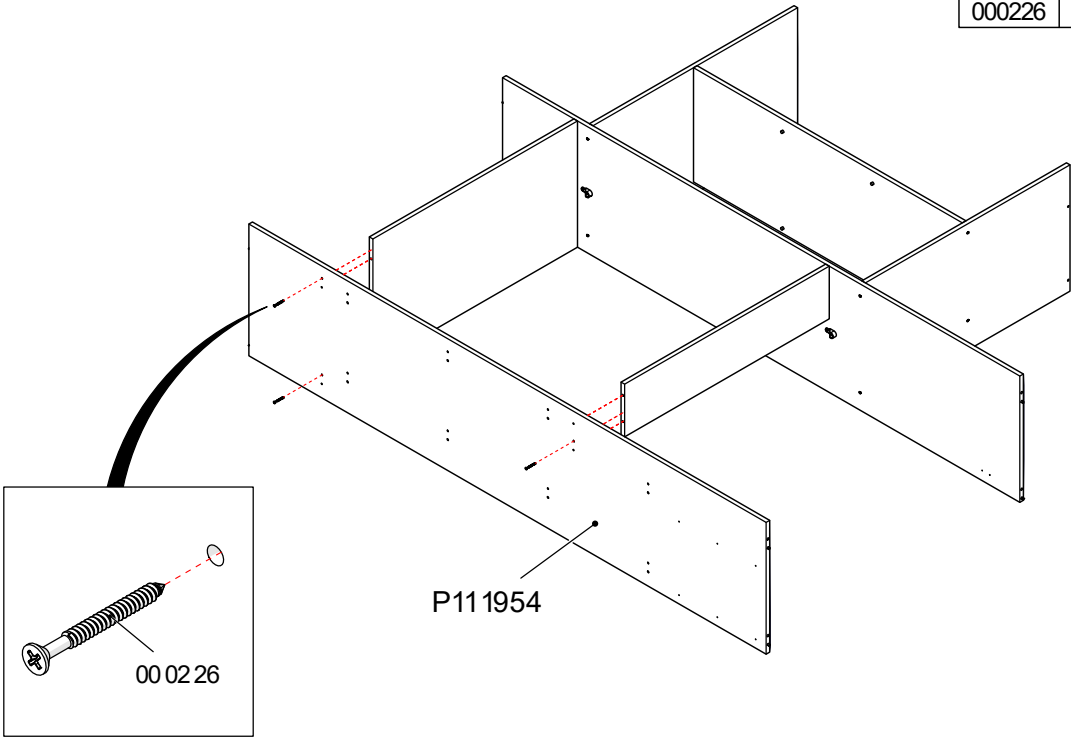
PASSO / PASO / STEP 19

Cód.	Qtde.
000226	3



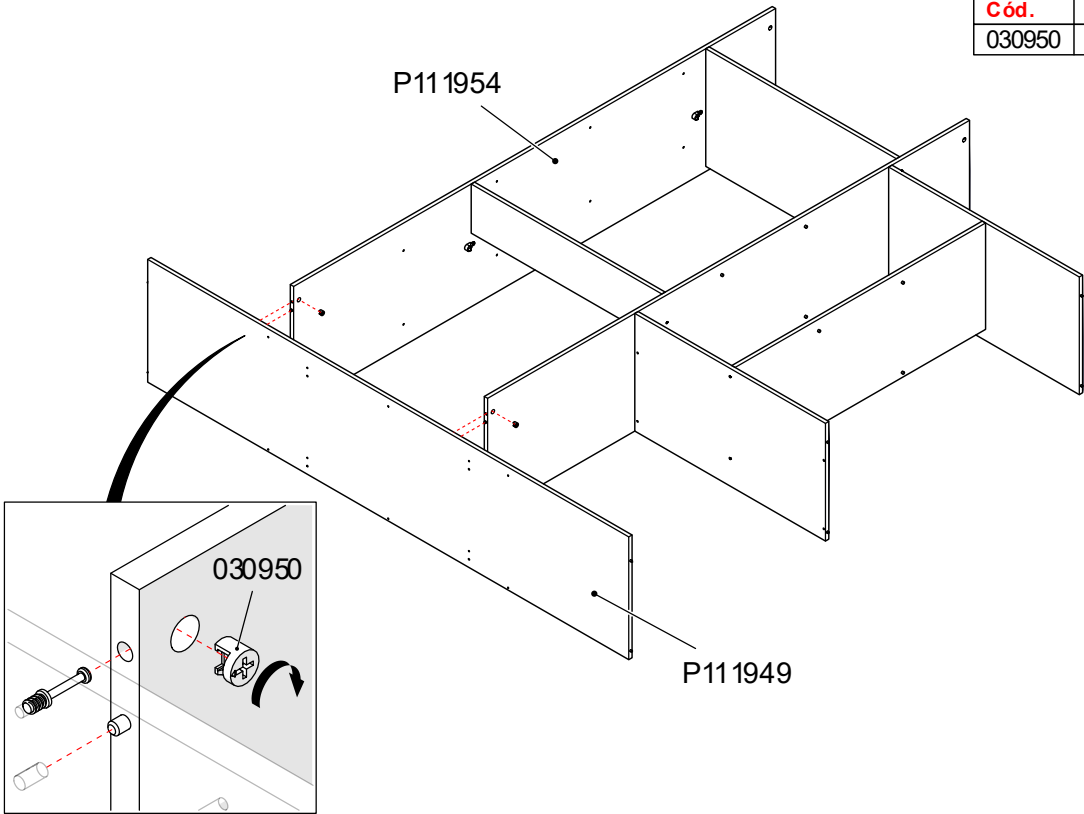
PASSO / PASO / STEP 20

Cód.	Qtde.
000226	3

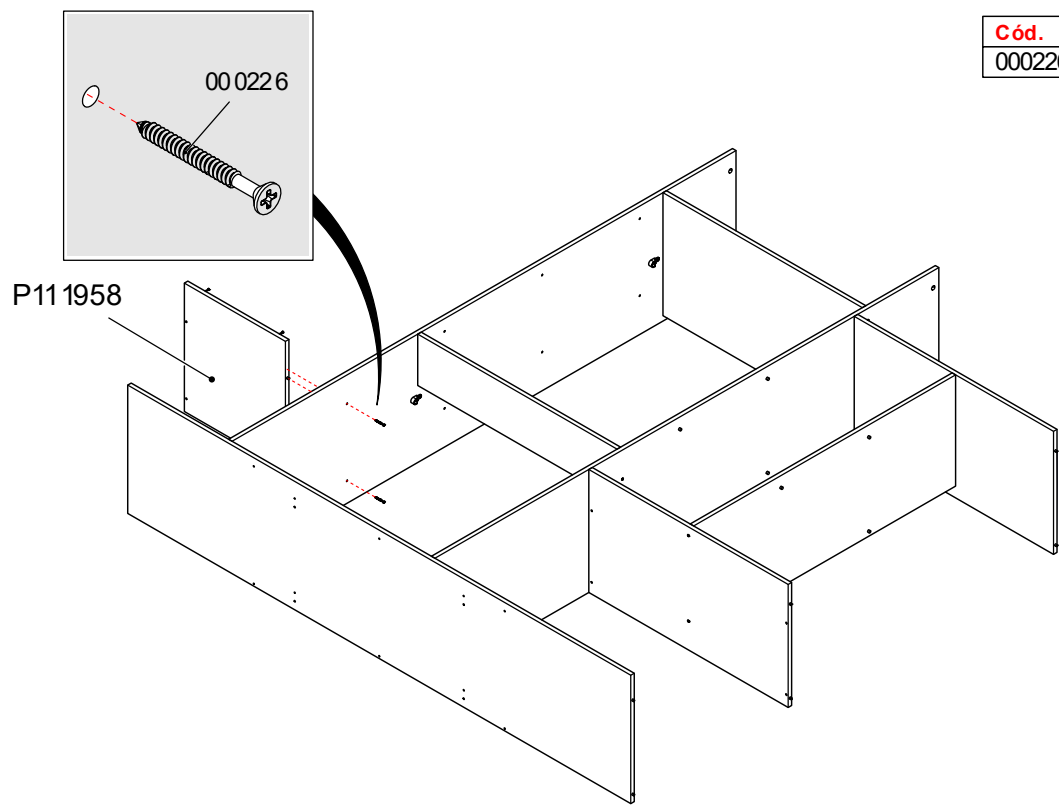


PASSO / PASO / STEP 21

Cód.	Qtde.
030950	4



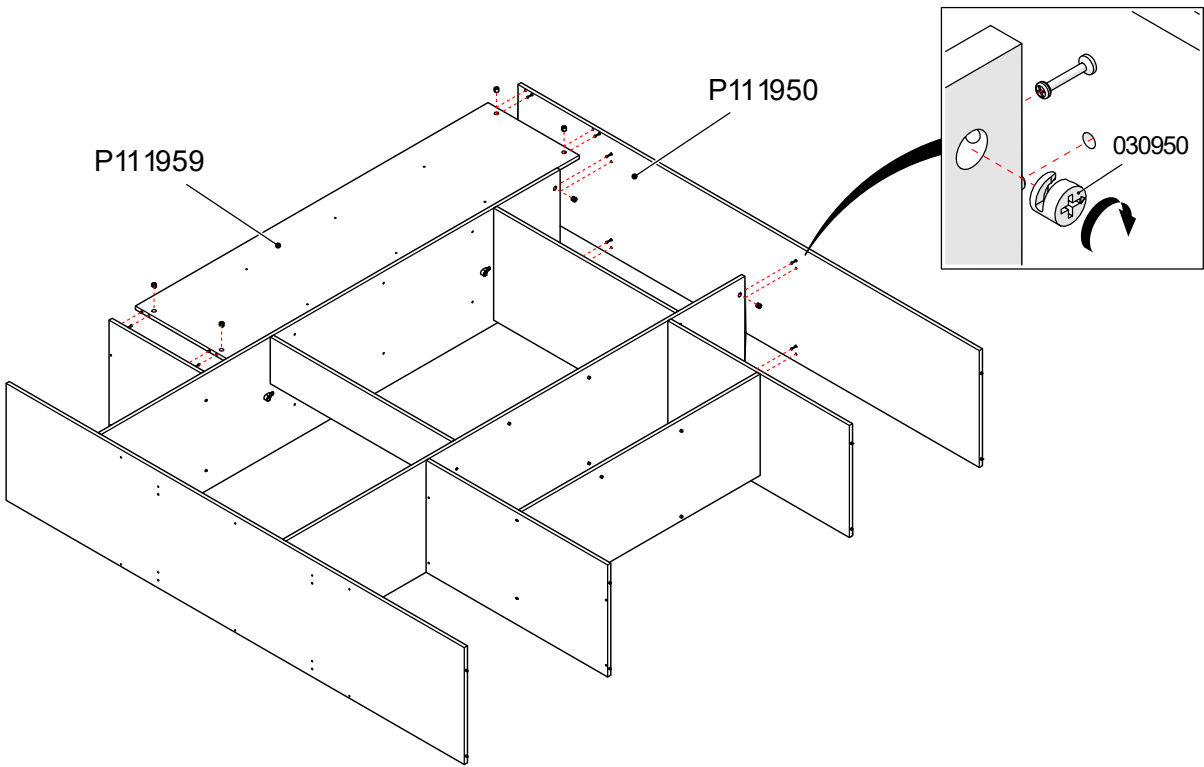
PASSO / PASO / STEP 22



Cód.	Qtde.
000226	2

PASSO / PASO / STEP 23

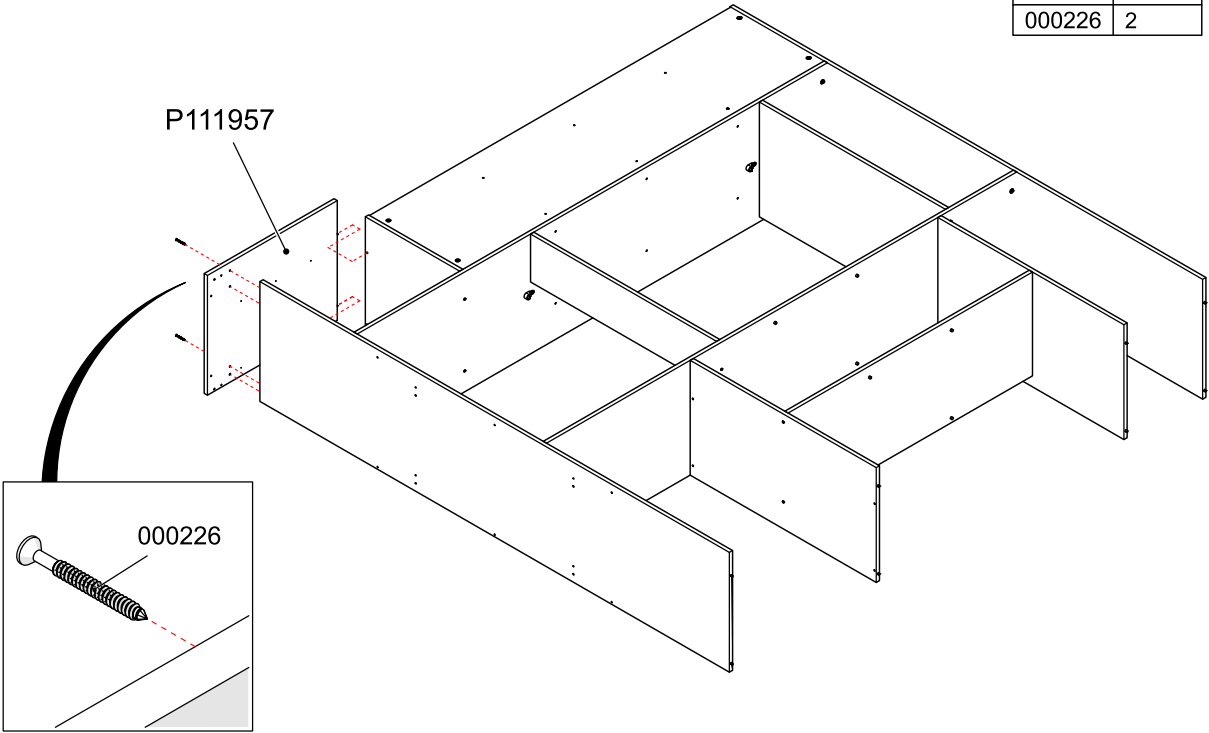
- ! O tampo e as costas precisam serem encaixados ao mesmo tempo.
- ! La tapa y la parte trasera deben encajarse al mismo tiempo.
- The top and the back need to be fitted at the same time.



Cód.	Qtde.
030950	8

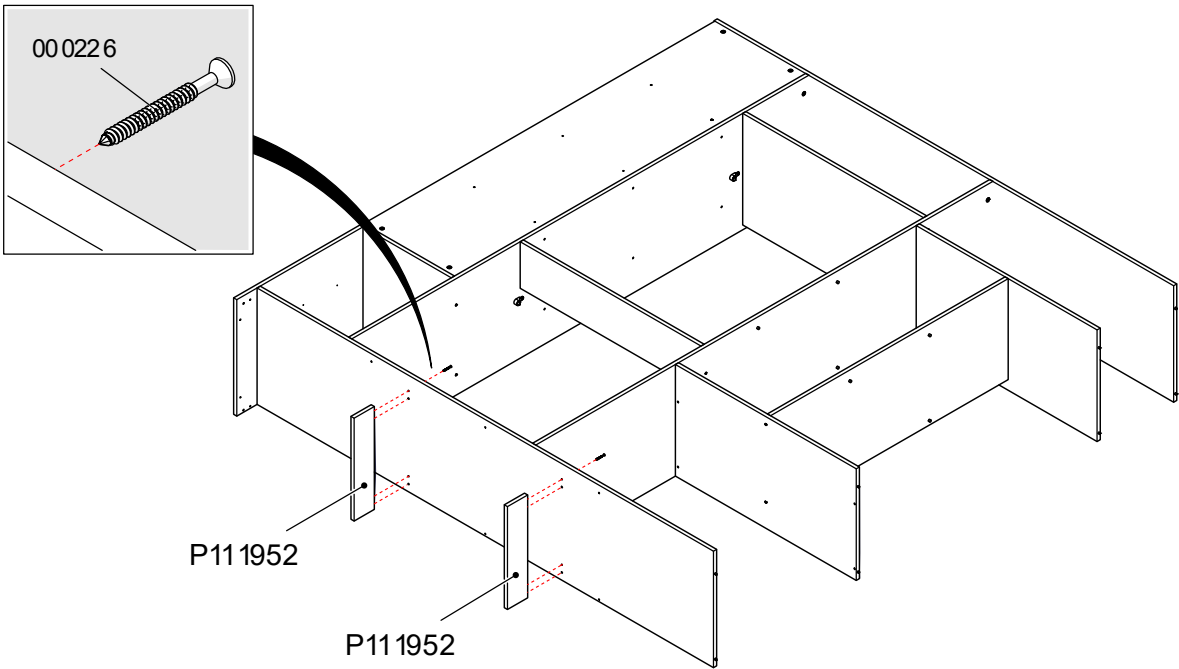
PASSO / PASO / STEP 24

Cód.	Qtde.
000226	2



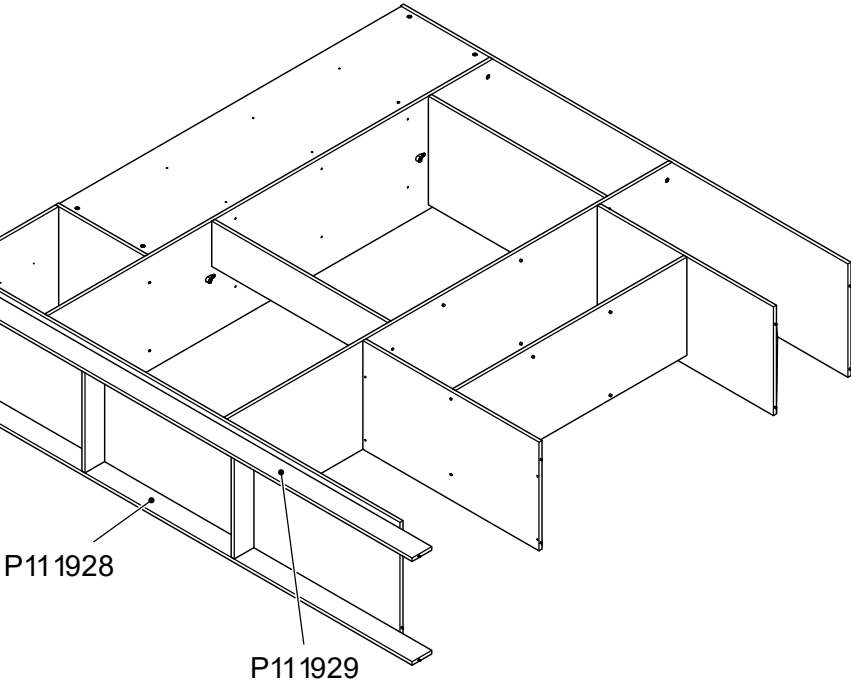
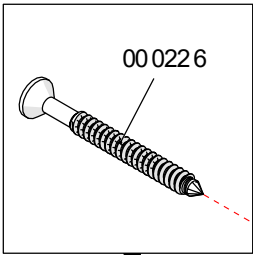
PASSO / PASO / STEP 25

Cód.	Qtde.
000226	4



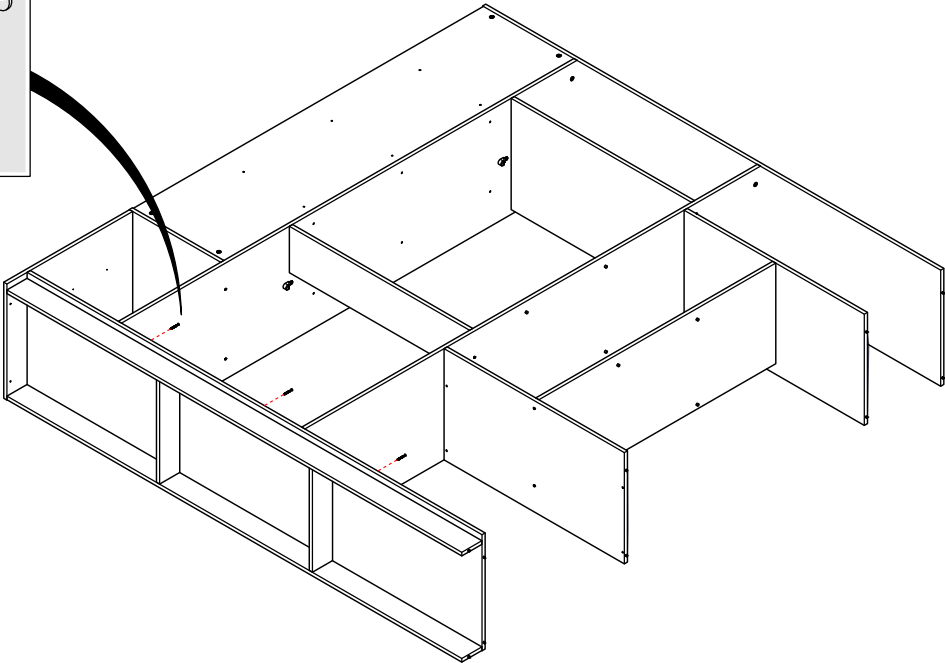
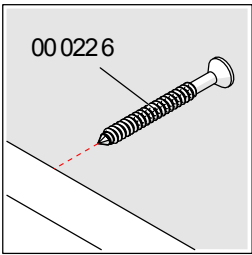
PASSO / PASO / STEP 26

Cód.	Qtde.
000226	2



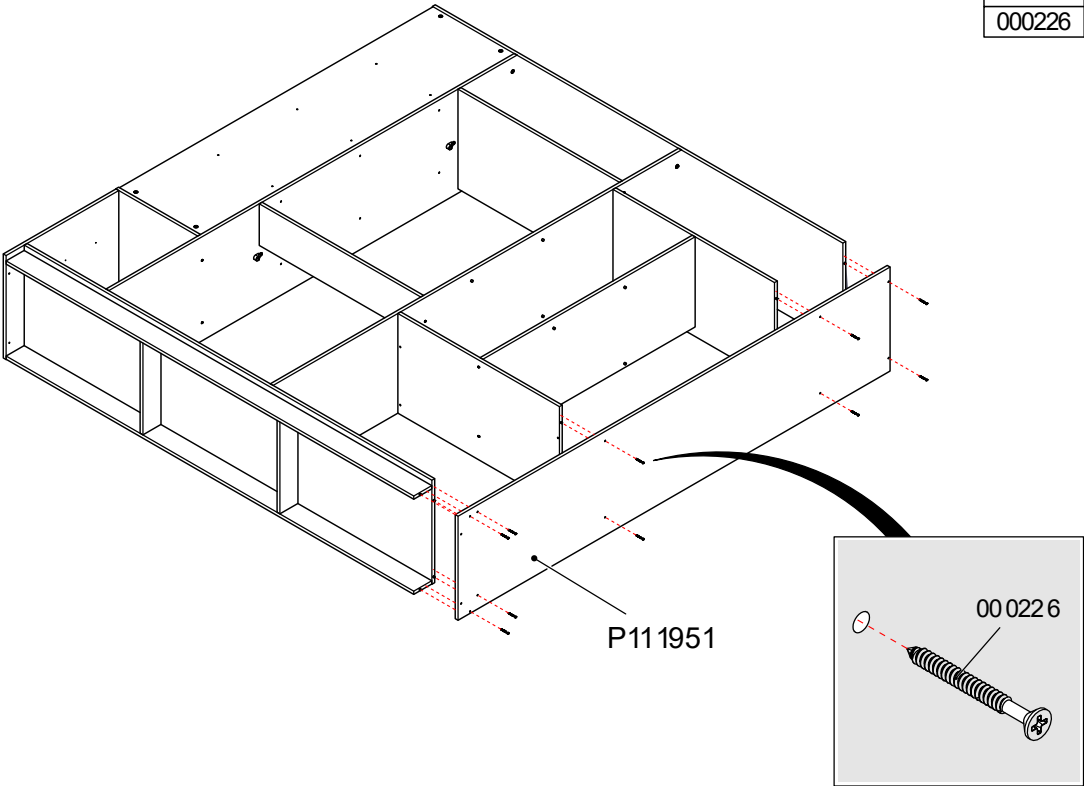
PASSO / PASO / STEP 27

Cód.	Qtde.
000226	6

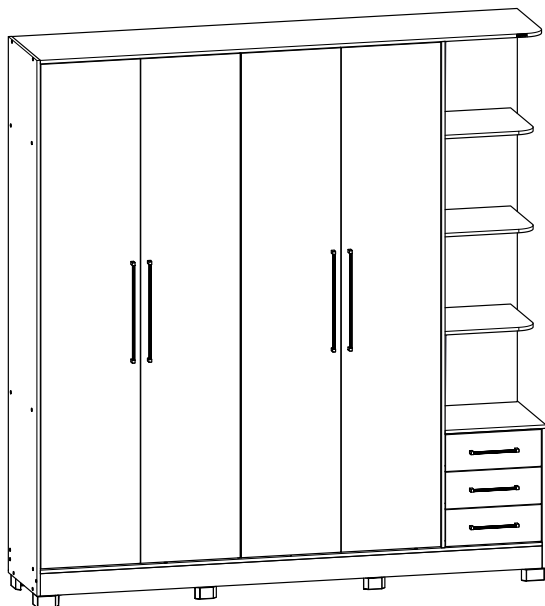


PASSO / PASO / STEP 28

Cód.	Qtde.
000226	10



ATENÇÃO / ATENCIÓN / ATTENTION



Se adquiriu a opção **COM pés plásticos**, siga as instruções de instalação conforme os **passos 29 e 30**.

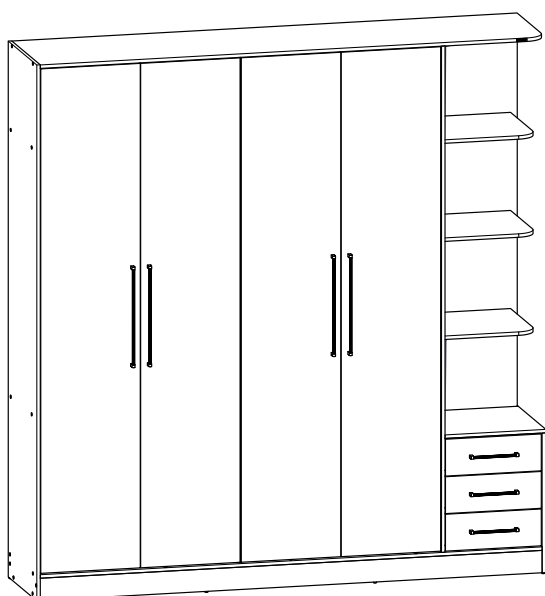
Após isso, **desconsidere os passos 31 e 32**.

Si adquirió la opción **CON pies plásticos**, siga las instrucciones de instalación según los **pasos 29 y 30**.

Después de esto, **desconsidere los pasos 31 y 32**.

If you purchased the option **WITH plastic feet**, follow the installation instructions as per steps **29 and 30**.

After that, **disregard steps 31 and 32**.



Se adquiriu, a versão **SEM pés plásticos** desconsidere os passos 29 e 30.

Si adquirió la opción **SIN pies plásticos**, desconsidere los pasos 29 y 30.

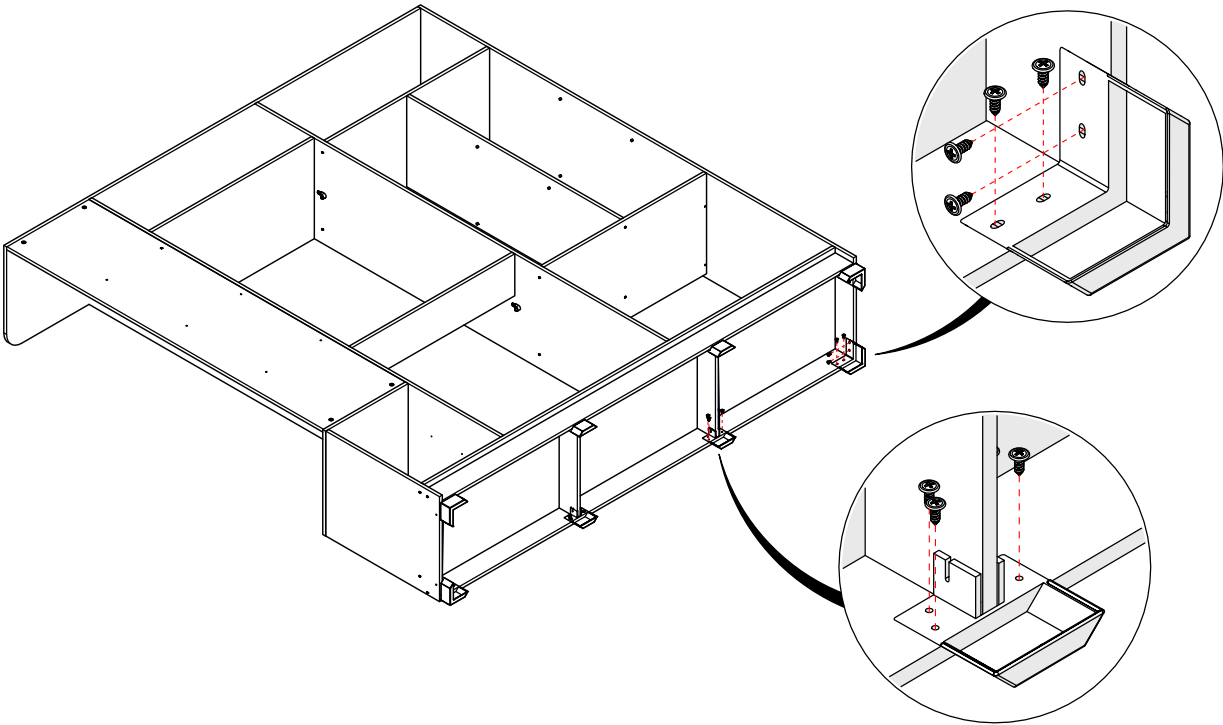
If you purchased the option **WITHOUT plastic feet**, disregard steps 29 and 30.

PASSO / PASO / STEP 29

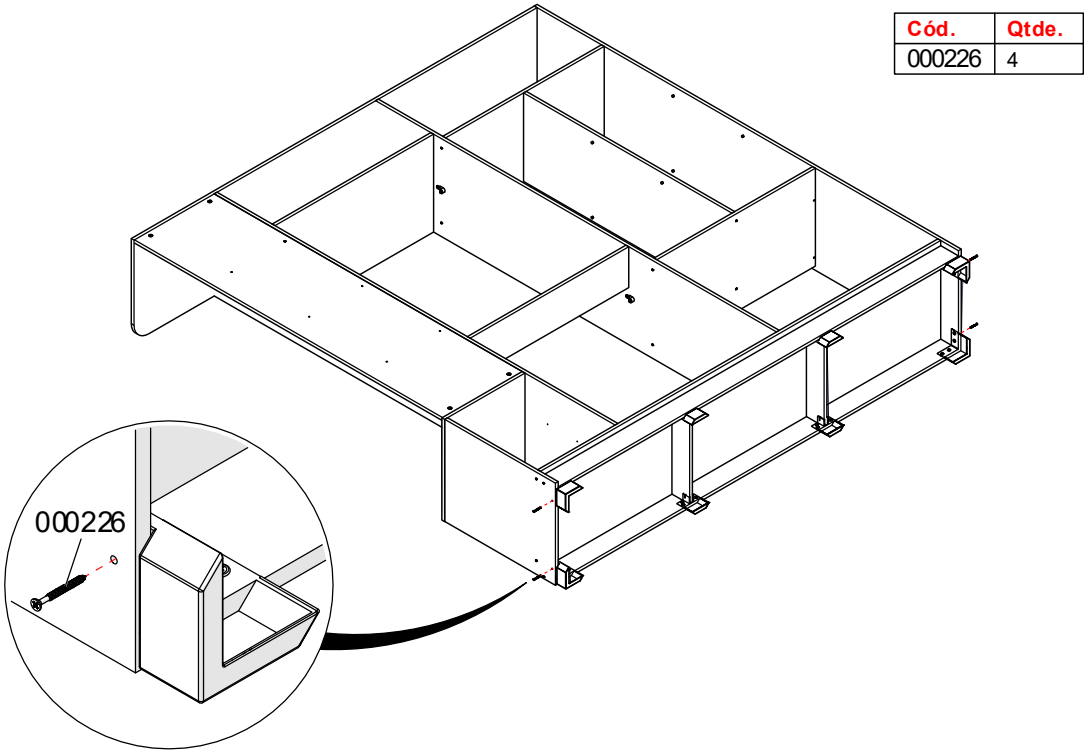
Os parafusos utilizados neste passo estão no mesmo volume dos pés plásticos.

Los tornillos utilizados en este paso están en el mismo paquete que las patas plásticas.

The screws used in this step are in the same package as the plastic feet.

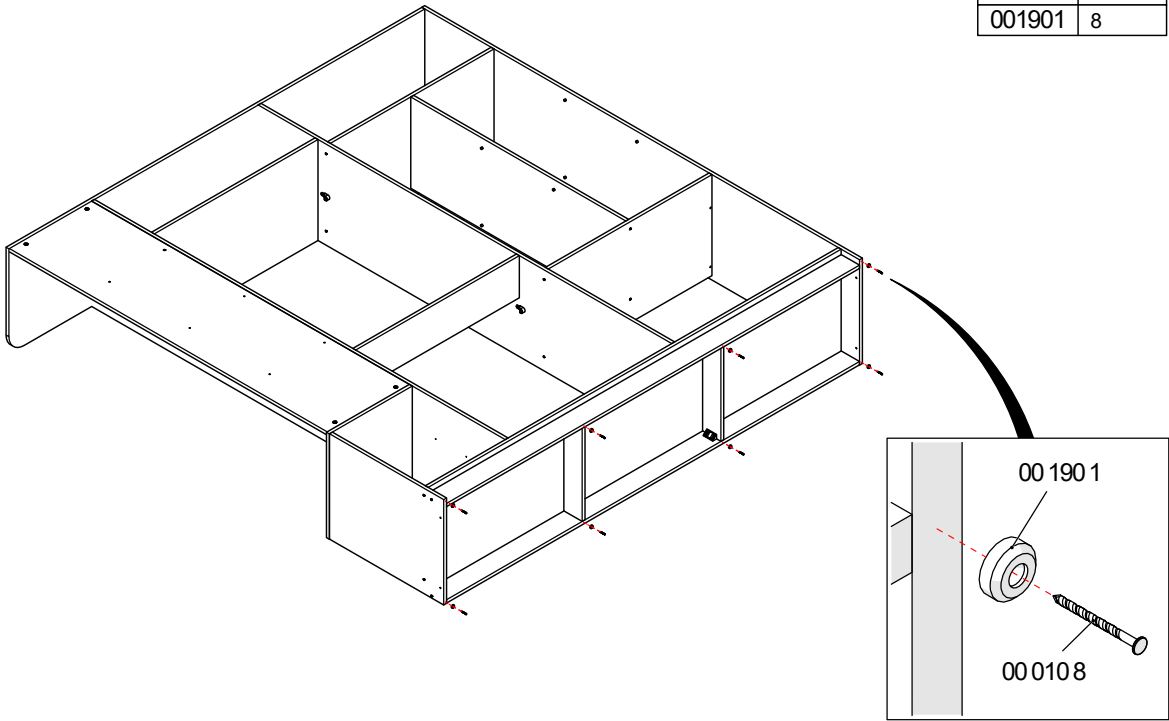


PASSO / PASO / STEP 30



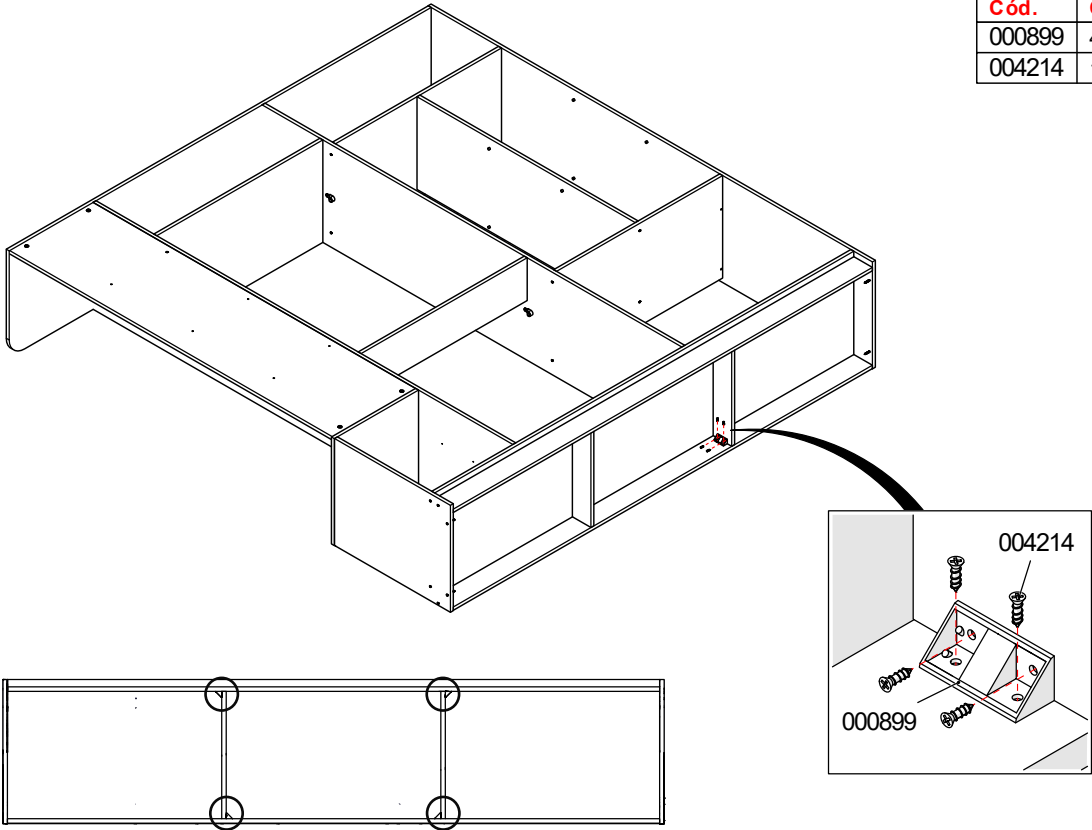
PASSO / PASO / STEP 31

Cód.	Qtde.
000108	8
001901	8



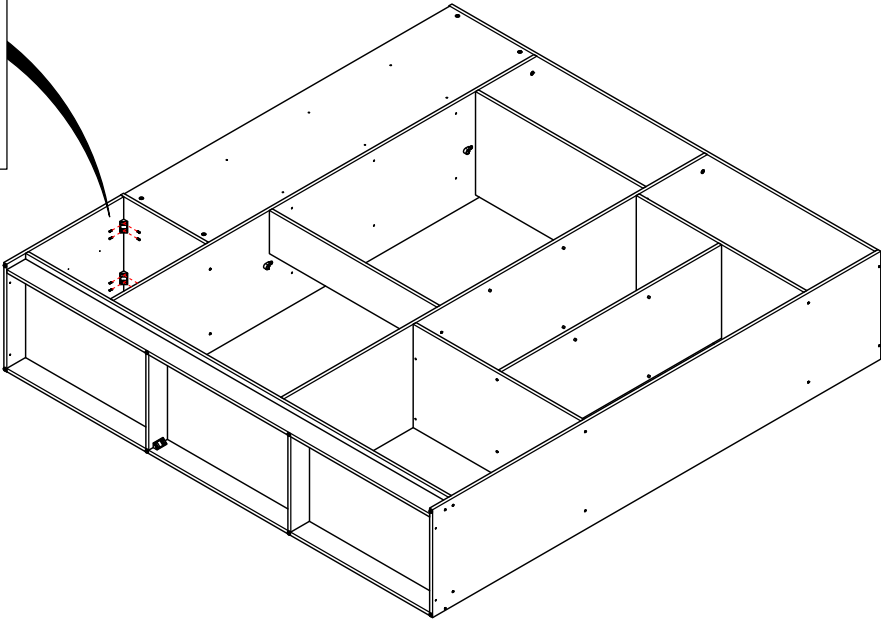
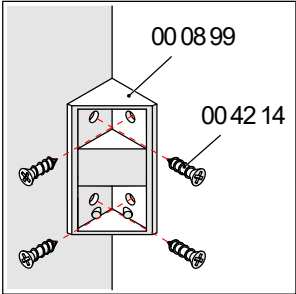
PASSO / PASO / STEP 32

Cód.	Qtde.
000899	4
004214	16



PASSO / PASO / STEP 33

Cód.	Qtde.
000899	2
004214	8

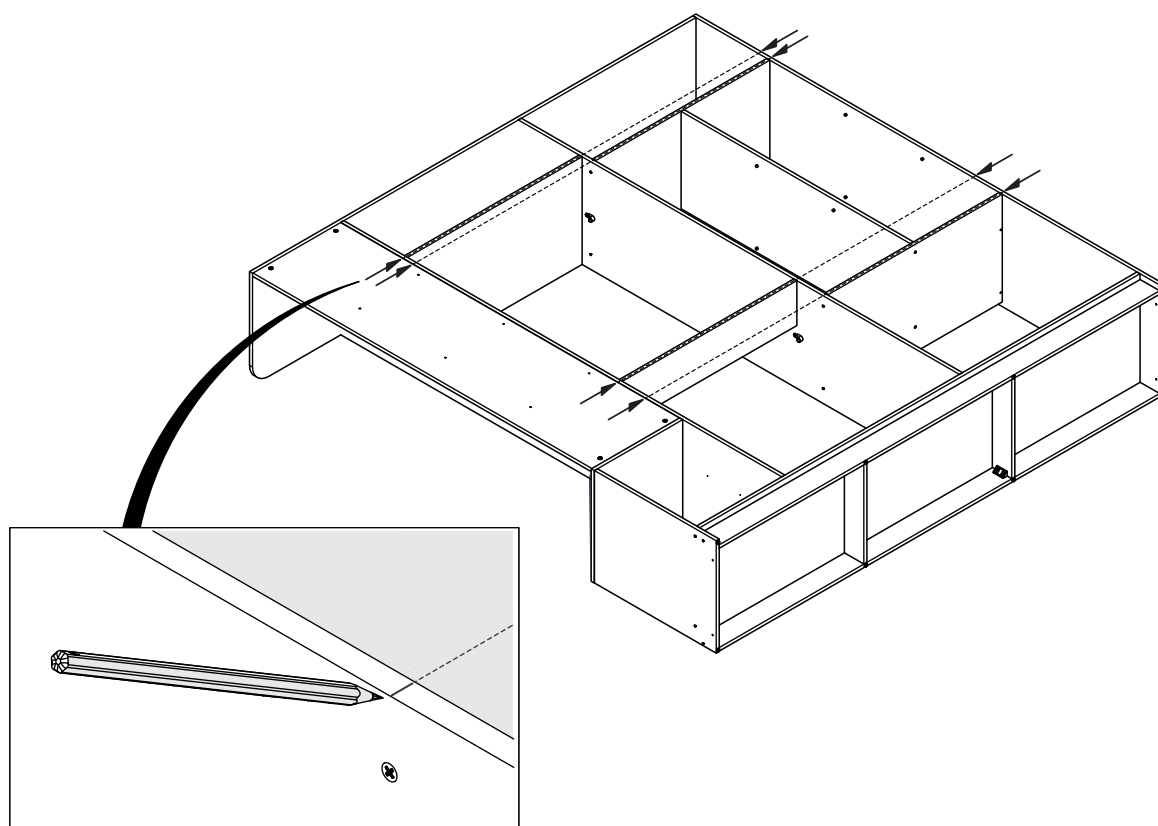


PASSO / PASO / STEP 34

Antes de fixar as costas e, utilizando uma trena ou uma das próprias costas como referência, **marque o centro das divisórias e prateleiras nas laterais do móvel**, para posteriormente fazer a fixação dos pregos internos.

Antes de fijar el fondo y, utilizando una cinta métrica o uno de los propios fondos como referencia, **marque el centro de los divisores y estantes en los laterales del mueble** para posteriormente fijar los clavos internos.

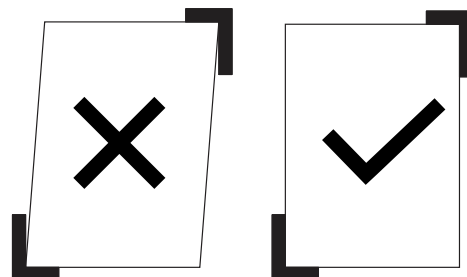
Before attaching the back panel and using a tape measure or one of the panels as a reference, **mark the center of the dividers and shelves on the sides of the furniture** to later fix the internal nails.



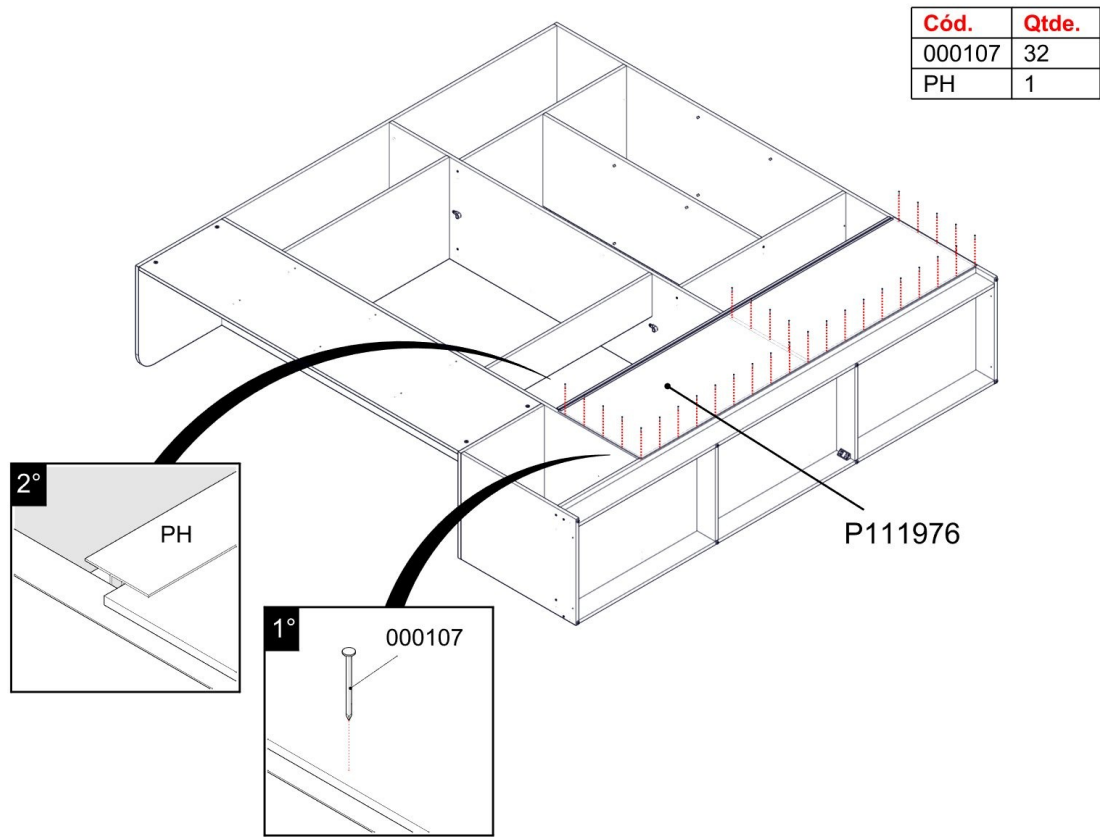
Antes de fixar as costas é necessário verificar o esquadro do móvel.

Antes de fijar el fondo, es necesario verificar el escuadre del mueble.

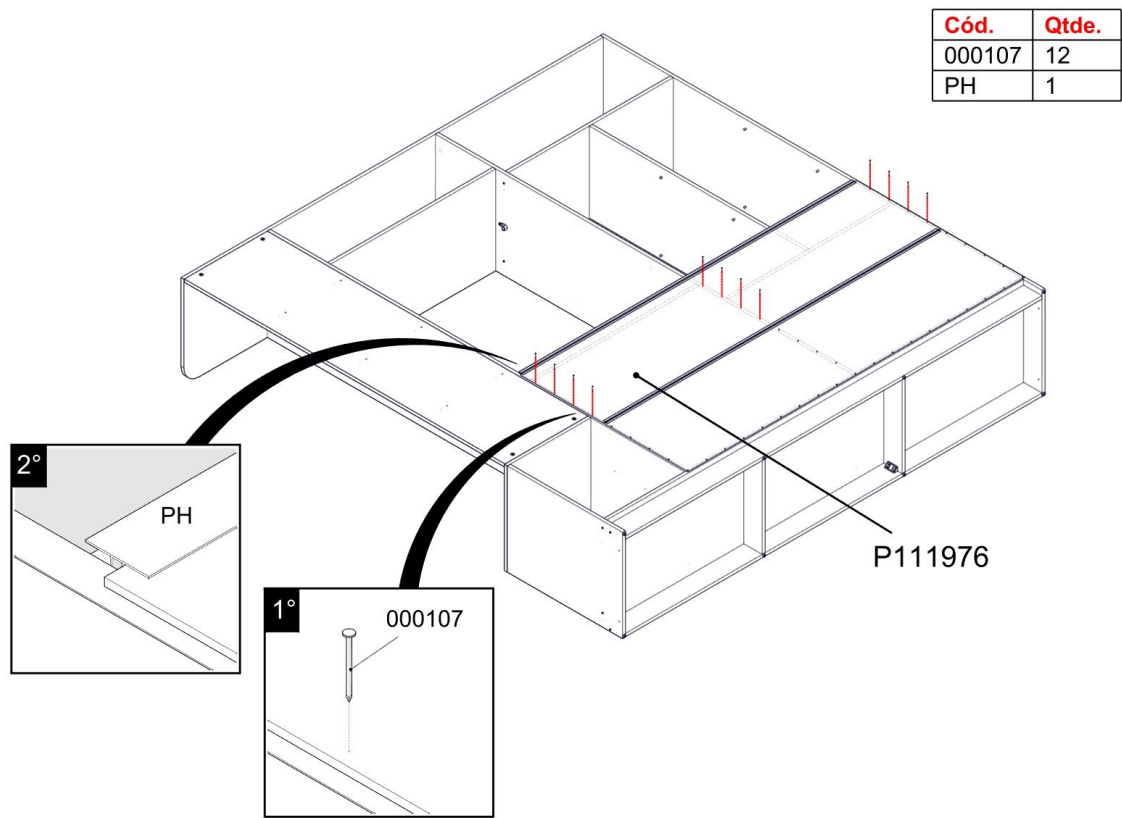
Before fixing the back panel, it is necessary to check that the cabinet is square.



PASSO / PASO / STEP 35

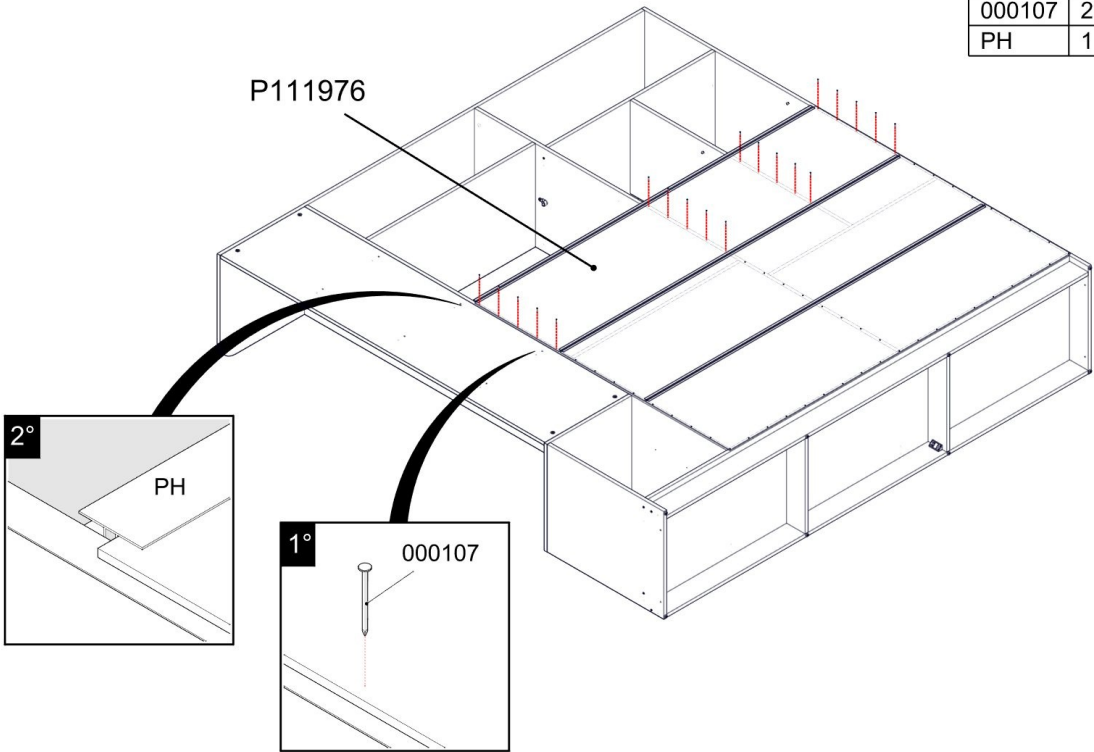


PASSO / PASO / STEP 36



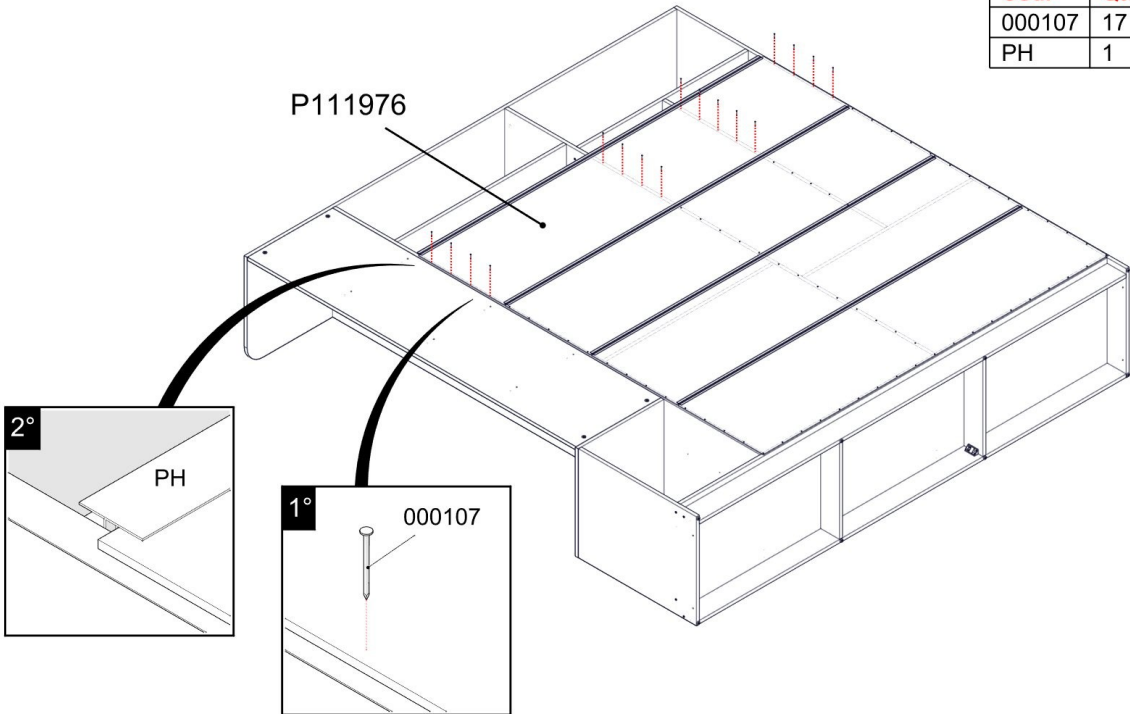
PASSO / PASO / STEP 37

Cód.	Qtde.
000107	20
PH	1



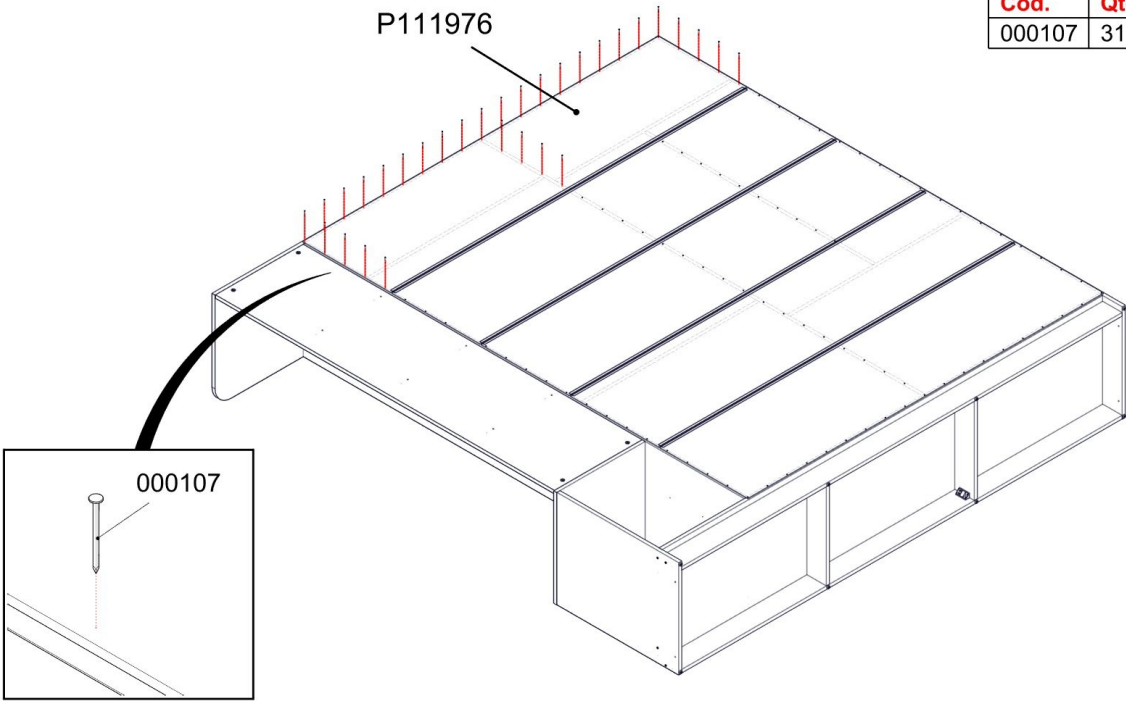
PASSO / PASO / STEP 38

Cód.	Qtde.
000107	17
PH	1



PASSO / PASO / STEP 39

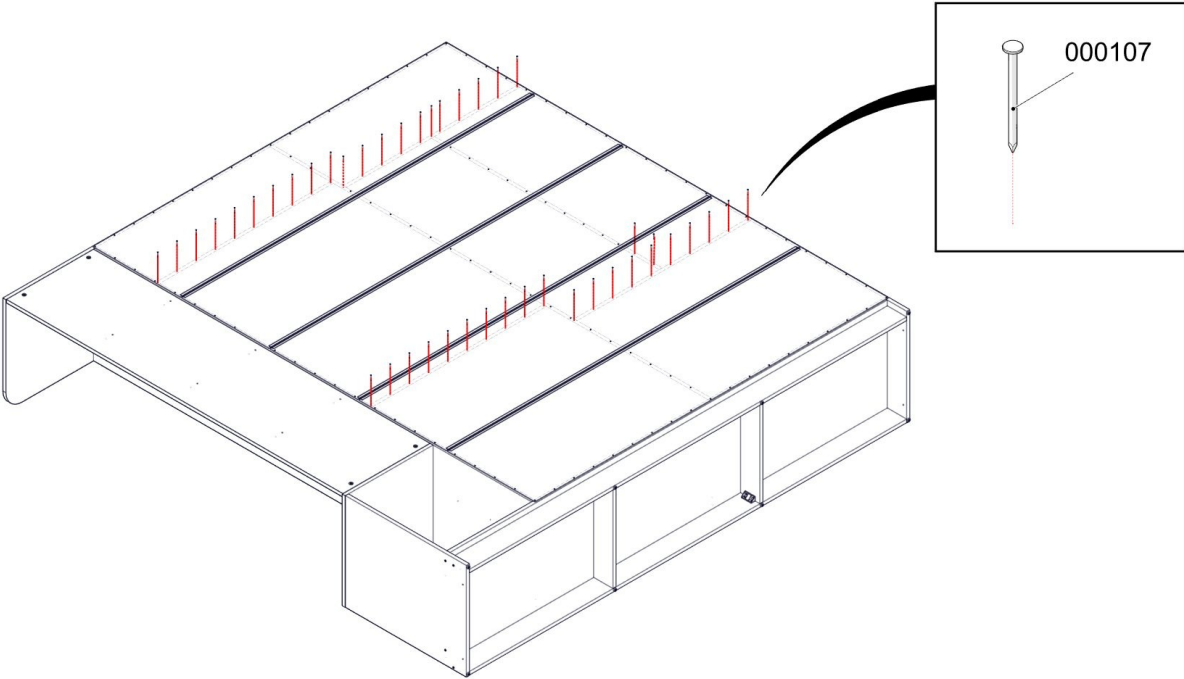
Cód.	Qtde.
000107	31



PASSO / PASO / STEP 40

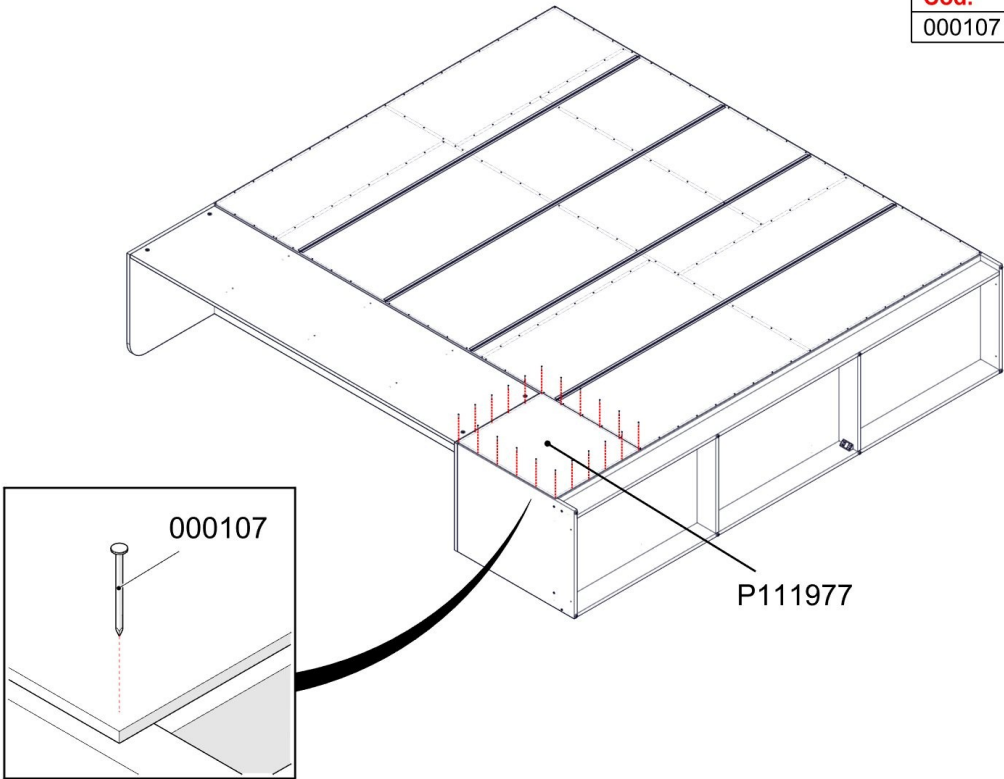
Use as marcações feitas anteriormente para posicionar os pregos corretamente.
Usa las marcas hechas anteriormente para colocar correctamente los clavos.
Use the markings made earlier to correctly position the nails.

Cód.	Qtde.
000107	43



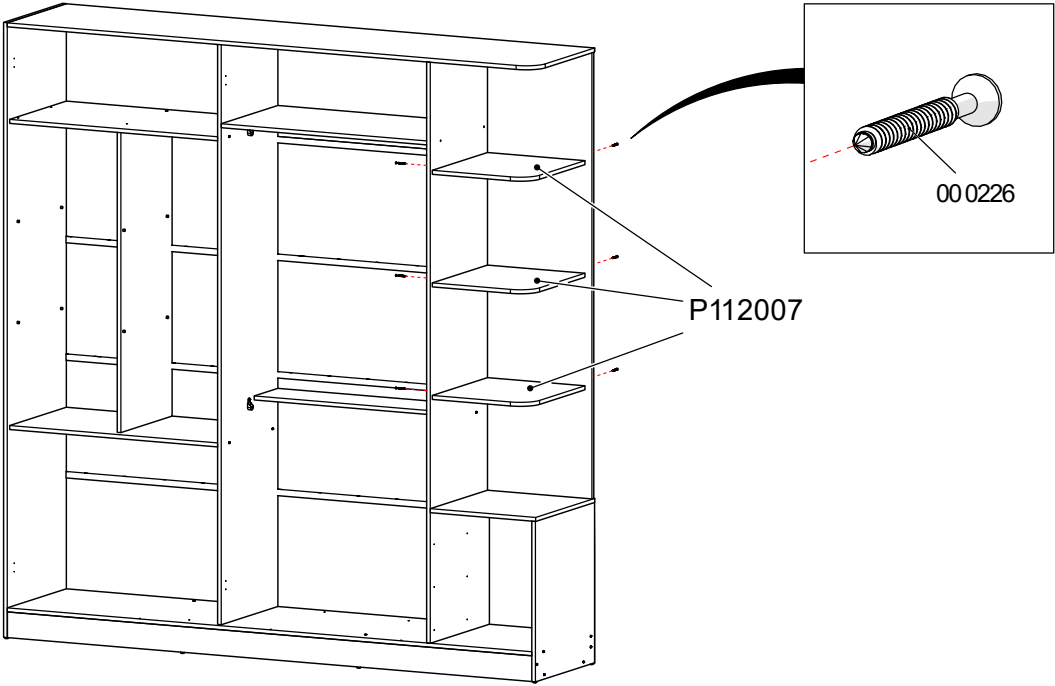
PASSO / PASO / STEP 41

Cód.	Qtde.
000107	20



PASSO / PASO / STEP 42

Cód.	Qtde.
000226	12



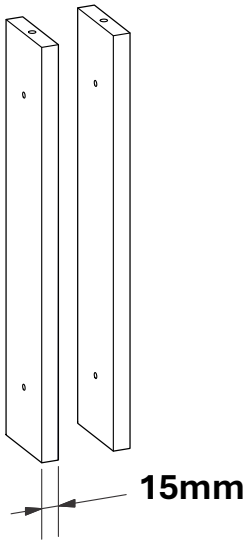
ATENÇÃO / ATENCIÓN / ATTENTION

É muito importante não inverter os afastados P112260 e P109699:

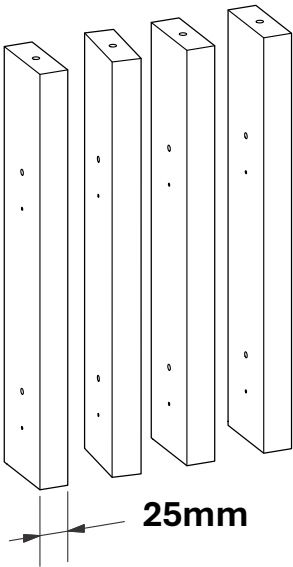
Es muy importante no intercambiar los apartados P112260 y P109699:

It is very important not to swap the offloaded items P112260 and P109699:

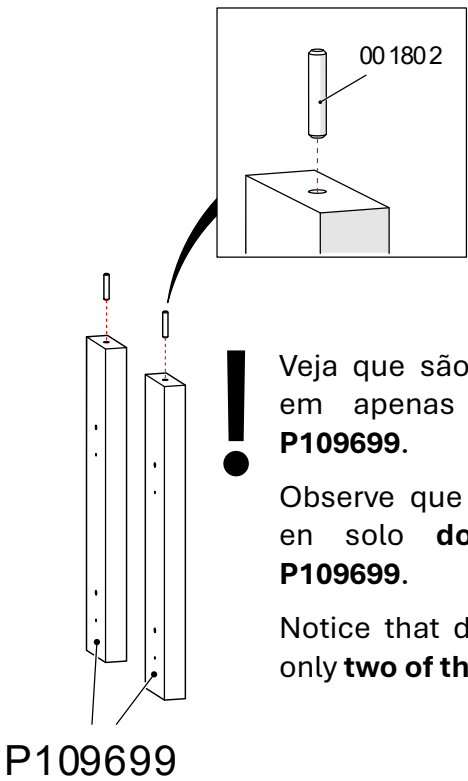
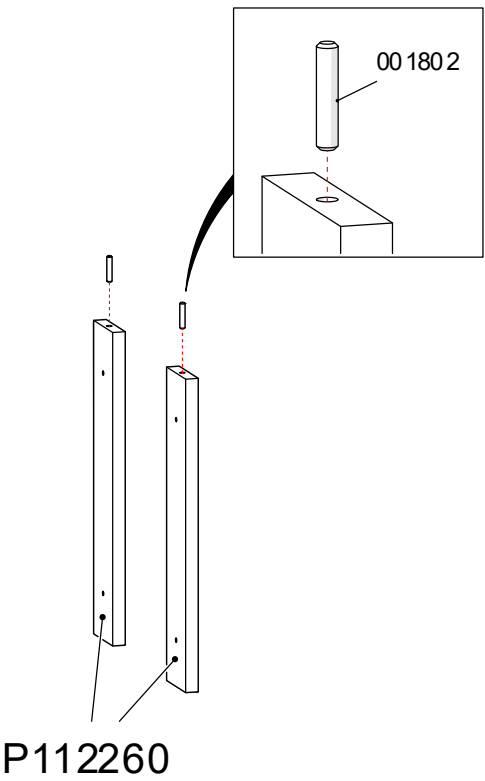
P112260



P109699



PASSO / PASO / STEP 43



Cód.	Qtde.
001802	4

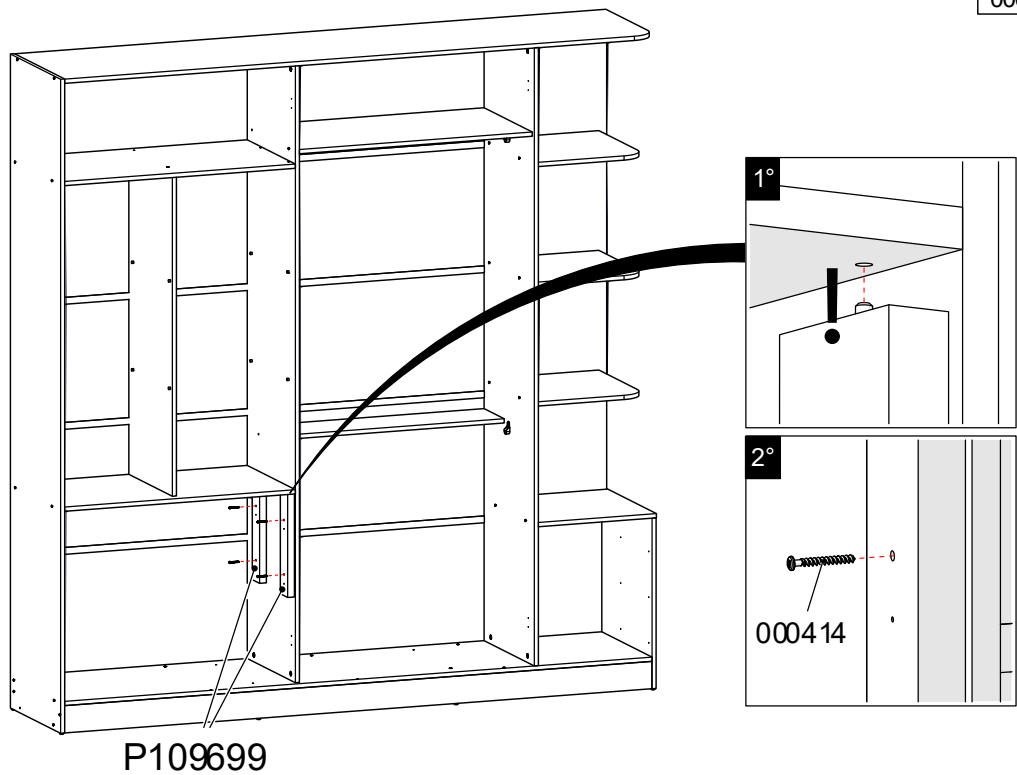
! Veja que são colocadas cavilhas em apenas **duas das peças P109699**.

Observe que se colocan espigas en solo **dos de las piezas P109699**.

Notice that dowels are placed in only **two of the P109699 pieces**.

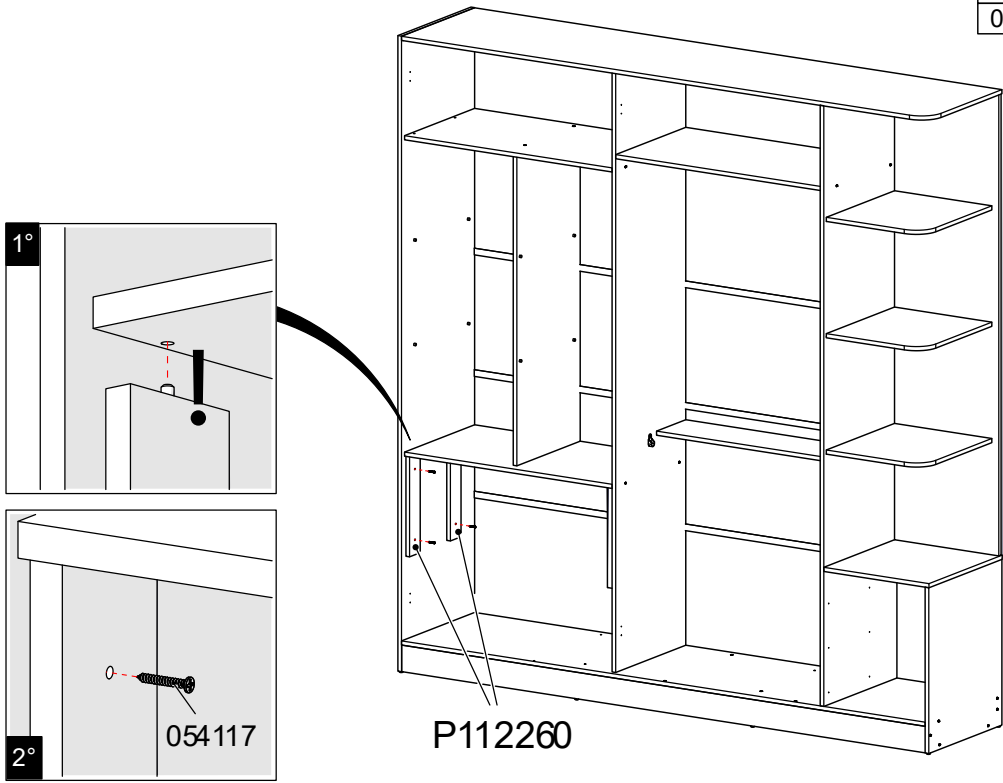
PASSO / PASO / STEP 44

Cód.	Qtde.
000414	4

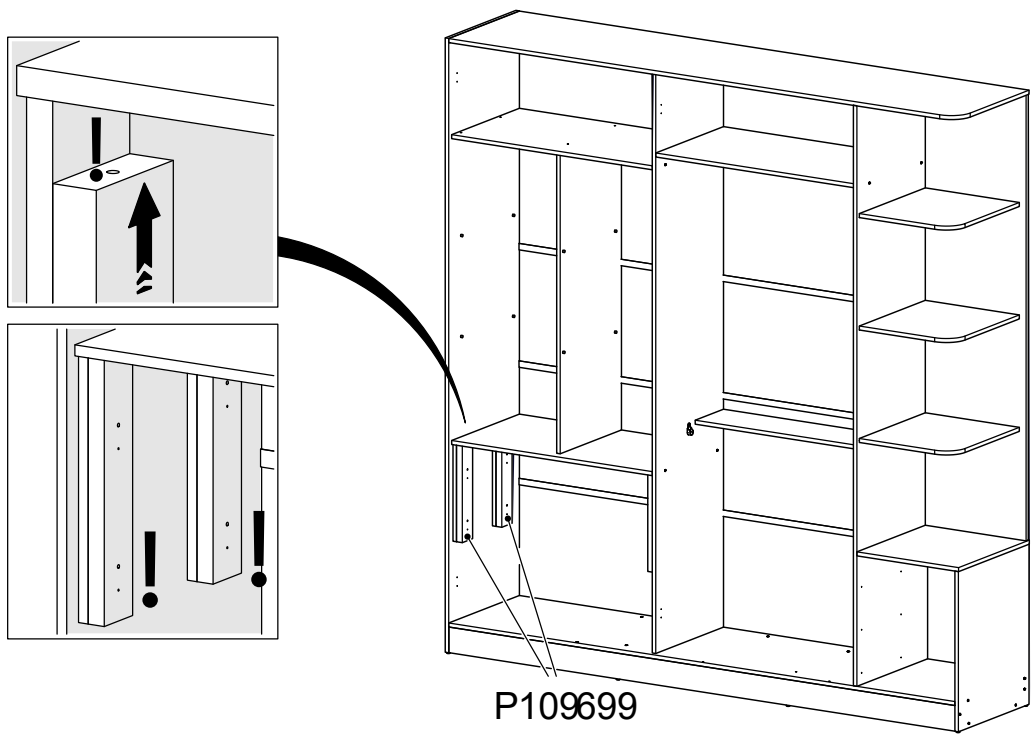


PASSO / PASO / STEP 45

Cód.	Qtde.
054117	4



PASSO / PASO / STEP 46



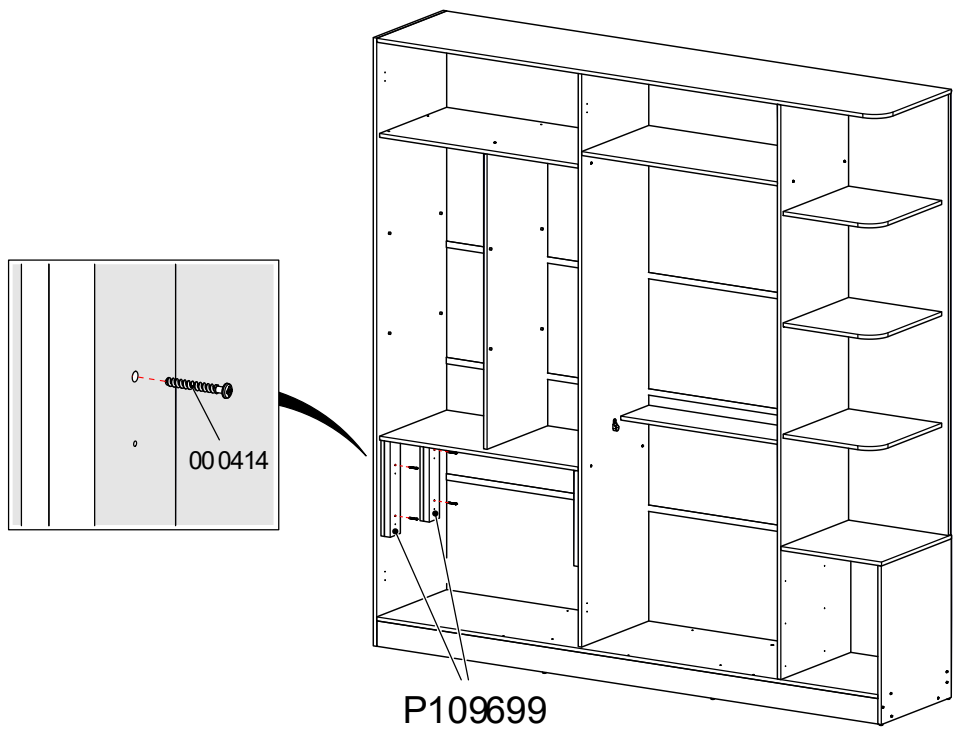
P109699

Veja que o furo precisa ficar para cima e as peças precisam ficar **exatamente alinhadas** com as peças que já estavam fixas.

Tenga en cuenta que el orificio debe quedar **hacia arriba** y que las piezas deben quedar **exactamente alineadas** con las piezas que ya estaban fijadas.

Note that the **hole must face upward**, and the parts must be **aligned exactly** with the parts that were already fixed in place.

PASSO / PASO / STEP 47

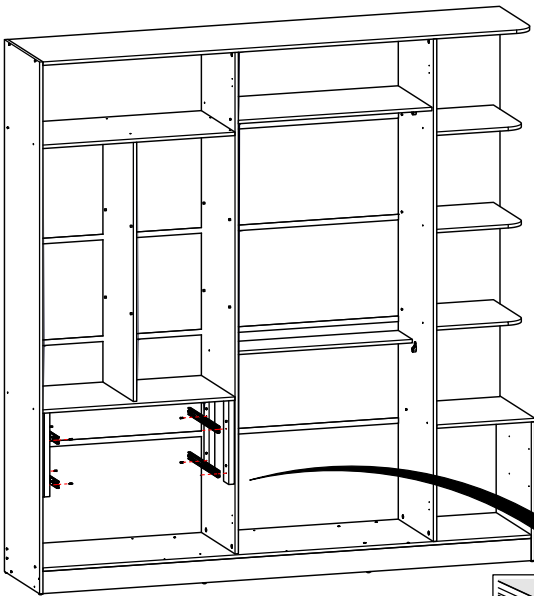


P109699

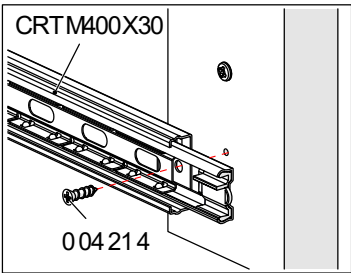
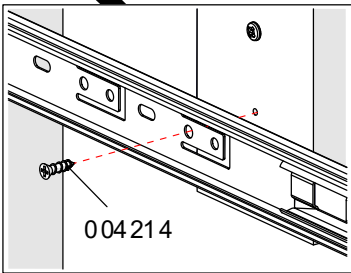
T593

Cód.	Qtde.
000414	4

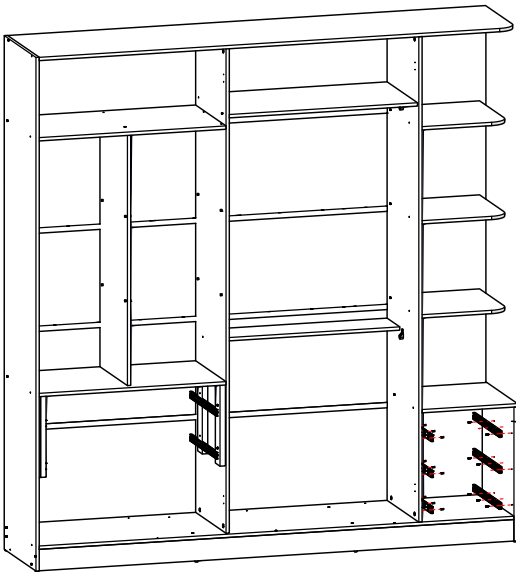
PASSO / PASO / STEP 48



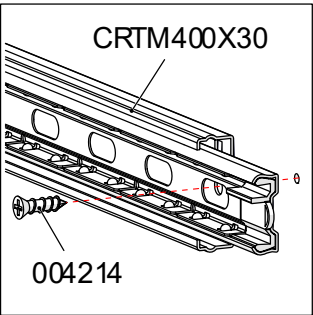
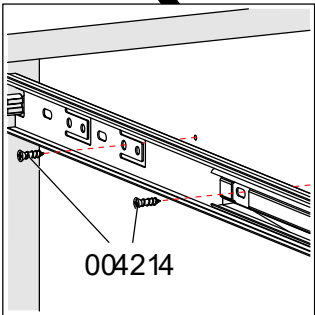
Cód.	Qtde.
004214	8
CRTM400X30	4



PASSO / PASO / STEP 49

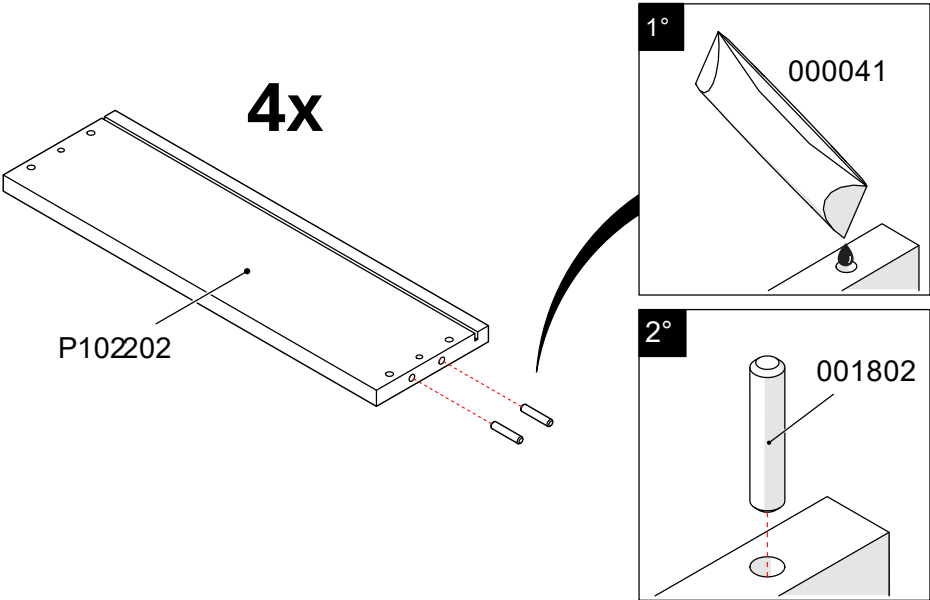


Cód.	Qtde.
004214	18
CRTM400X30	6



PASSO / PASO / STEP 50

Cód.	Qtde.
000041	1
001802	8



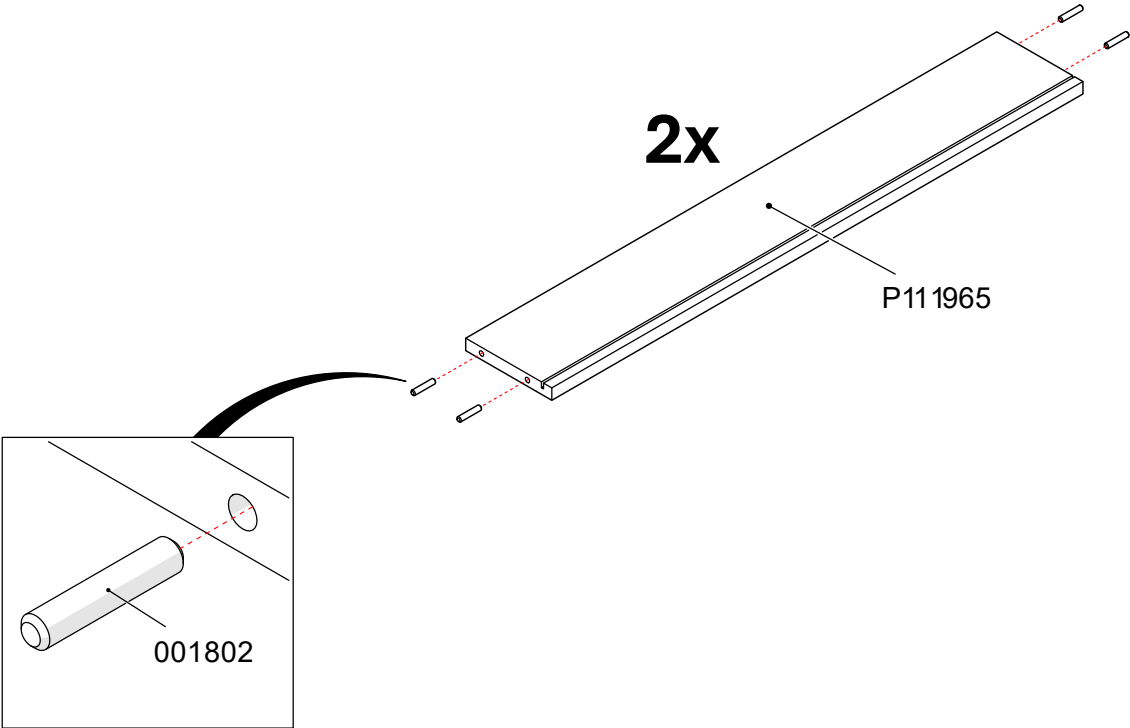
Coloque uma gota de cola nos furos onde as cavilhas 001802 serão inseridas.

Coloque uma gota de pegamento en los agujeros donde se insertarán los tarugos 001802.

Put a drop of glue in the holes where the 001802 dowels will be inserted.

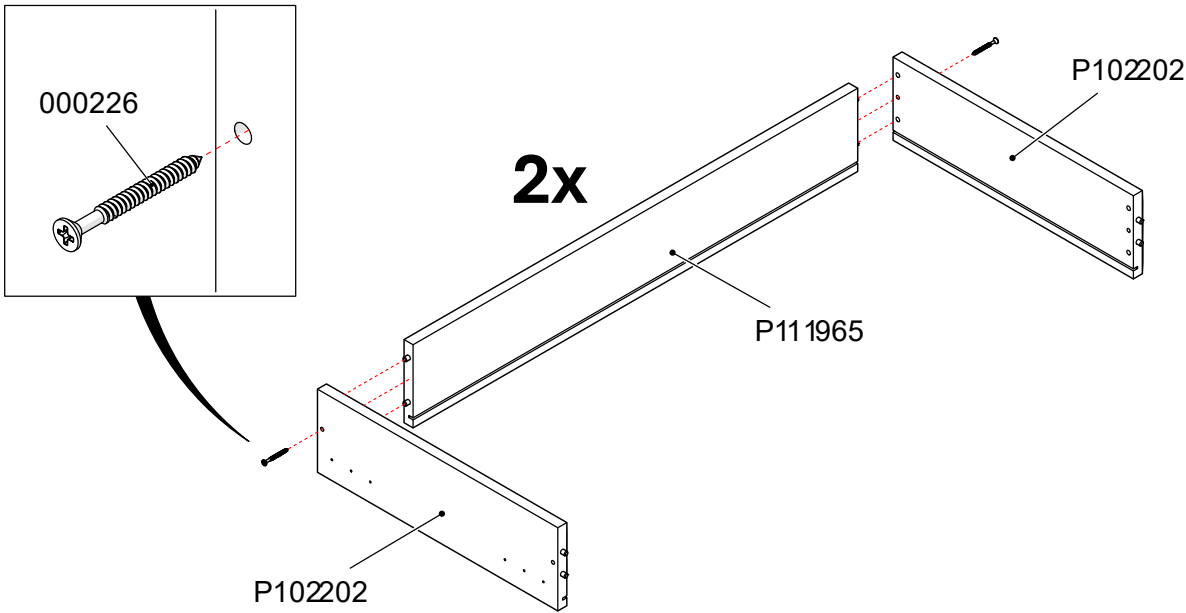
PASSO / PASO / STEP 51

Cód.	Qtde.
001802	8

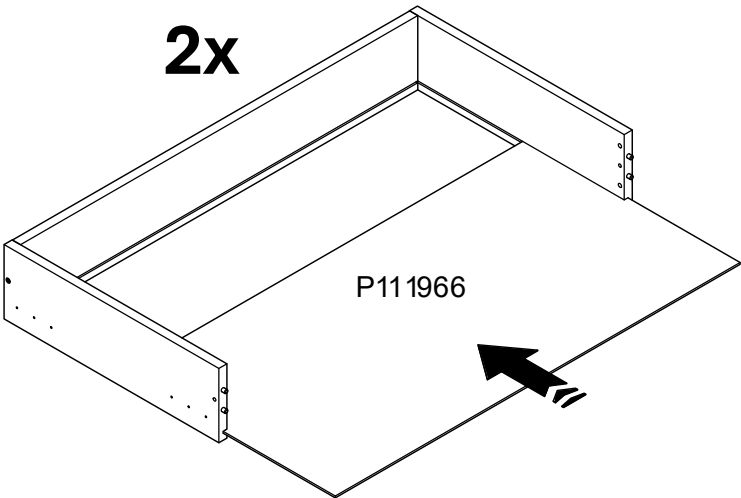


PASSO / PASO / STEP 52

Cód.	Qtde.
000226	4

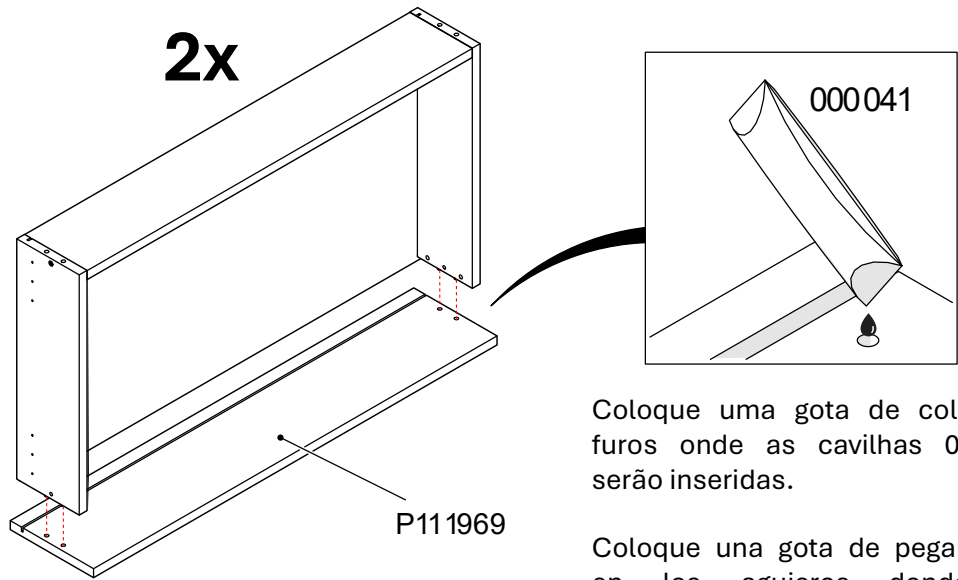


PASSO / PASO / STEP 53



PASSO / PASO / STEP 54

Cód.	Qtde.
000041	1



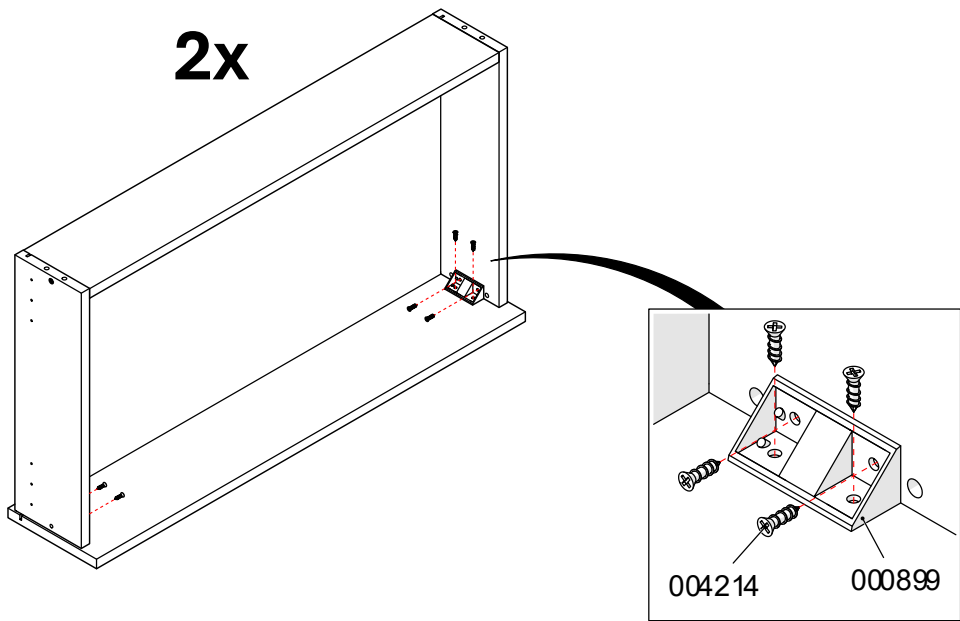
Coloque uma gota de cola nos furos onde as cavilhas 001802 serão inseridas.

Coloque una gota de pegamento en los agujeros donde se insertarán los tarugos 001802.

Put a drop of glue in the holes where the 001802 dowels will be inserted.

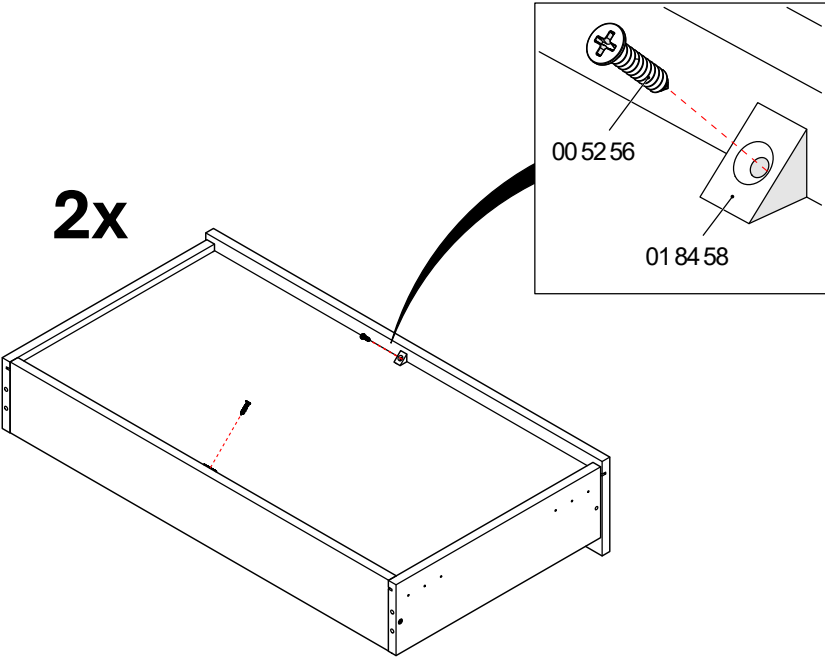
PASSO / PASO / STEP 55

Cód.	Qtde.
000899	4
004214	16



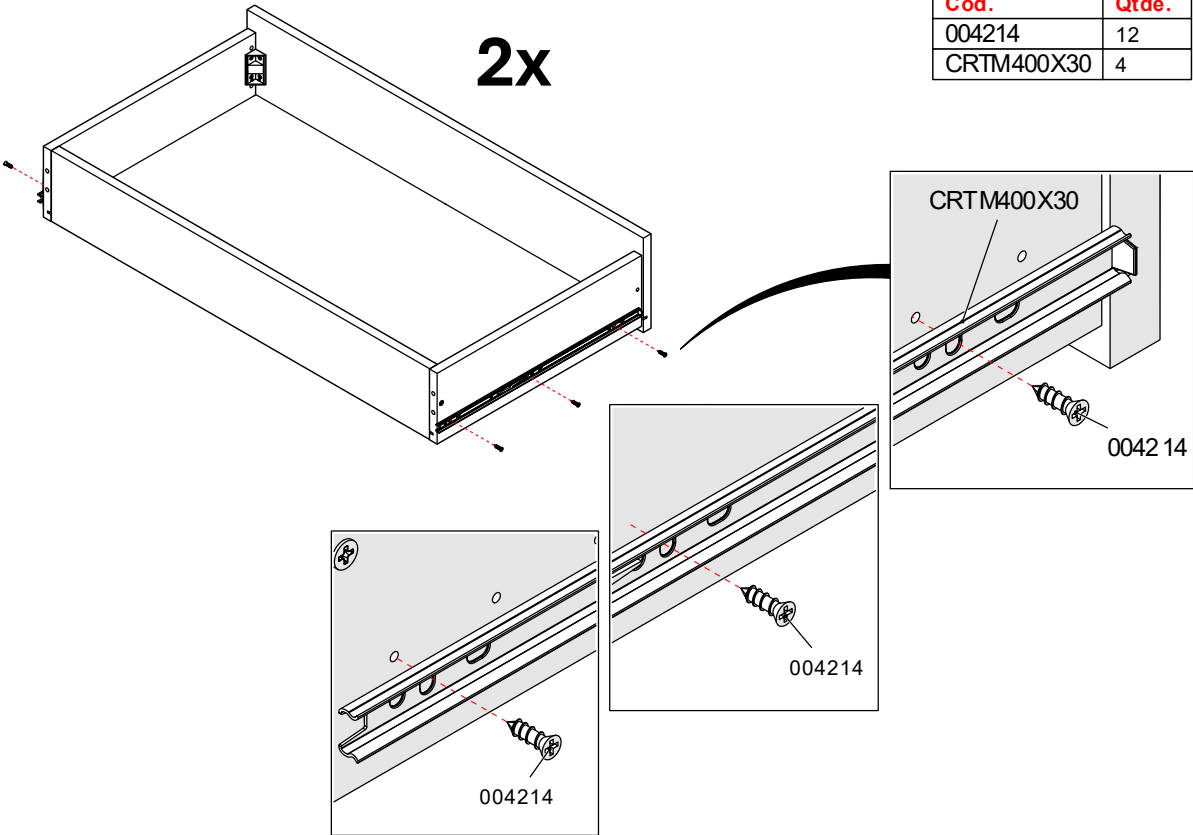
PASSO / PASO / STEP 56

Cód.	Qtde.
005256	4
018458	4



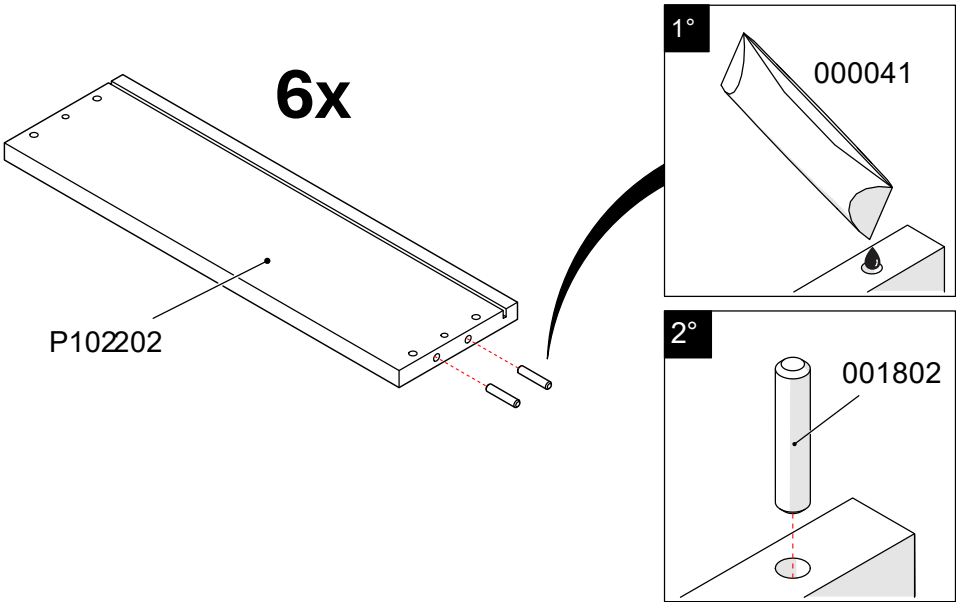
PASSO / PASO / STEP 57

Cód.	Qtde.
004214	12
CRTM400X30	4



PASSO / PASO / STEP 58

Cód.	Qtde.
000041	1
001802	12



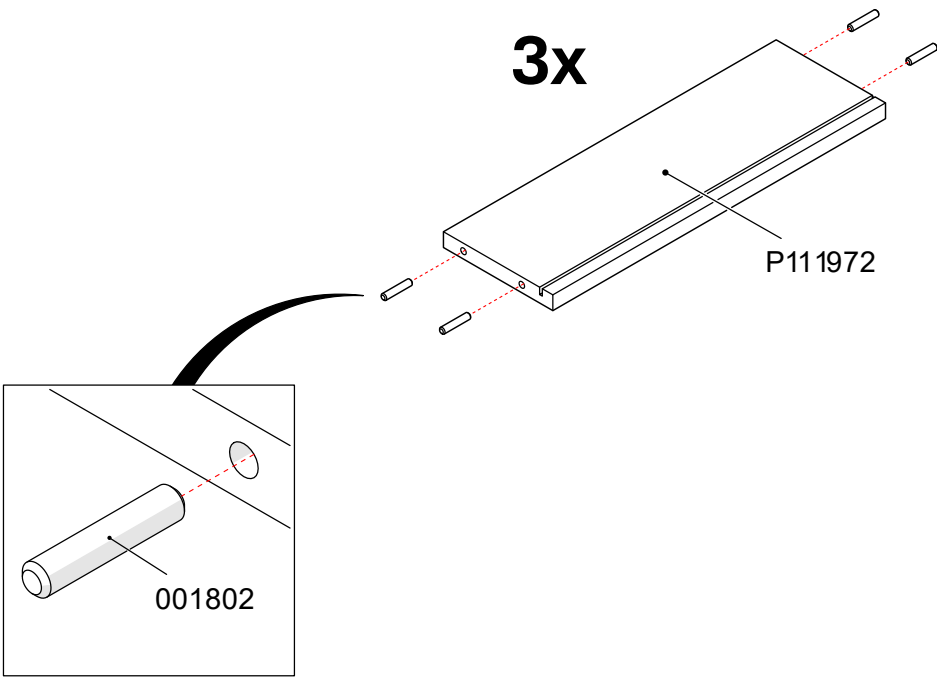
Coloque uma gota de cola nos furos onde as cavilhas 001802 serão inseridas.

Coloque una gota de pegamento en los agujeros donde se insertarán los tarugos 001802.

Put a drop of glue in the holes where the 001802 dowels will be inserted.

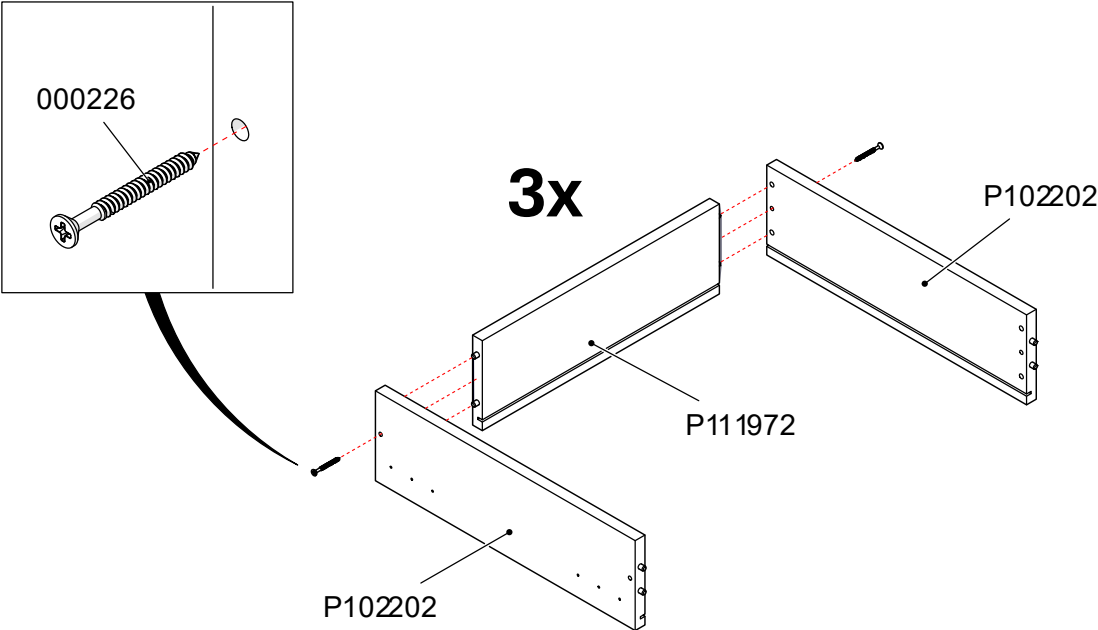
PASSO / PASO / STEP 59

Cód.	Qtde.
001802	12

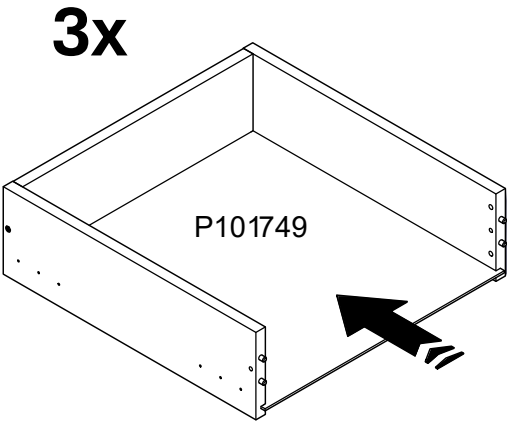


PASSO / PASO / STEP 60

Cód.	Qtde.
000226	6

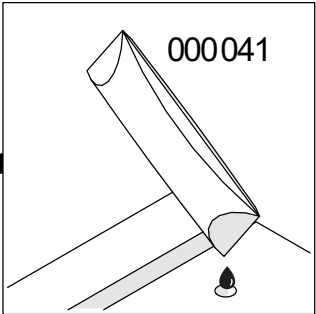
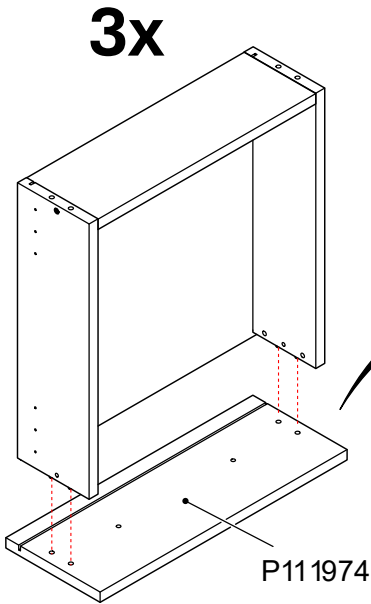


PASSO / PASO / STEP 61



PASSO / PASO / STEP 62

Cód.	Qtde.
000041	1



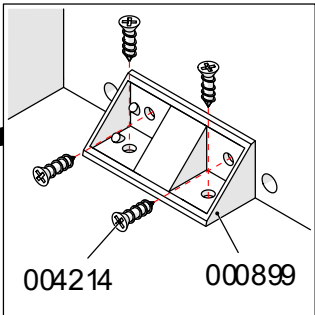
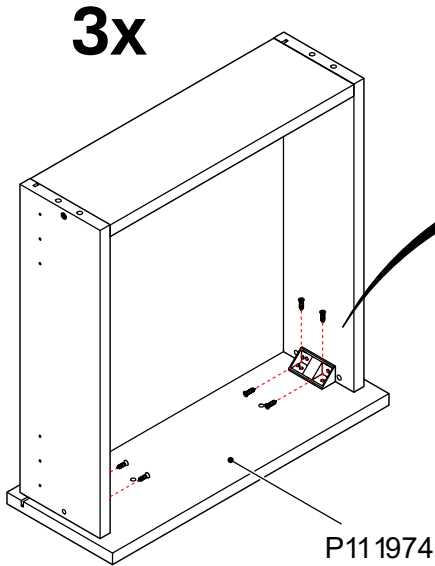
Coloque uma gota de cola nos furos onde as cavilhas 001802 serão inseridas.

Coloque una gota de pegamento en los agujeros donde se insertarán los tarugos 001802.

Put a drop of glue in the holes where the 001802 dowels will be inserted.

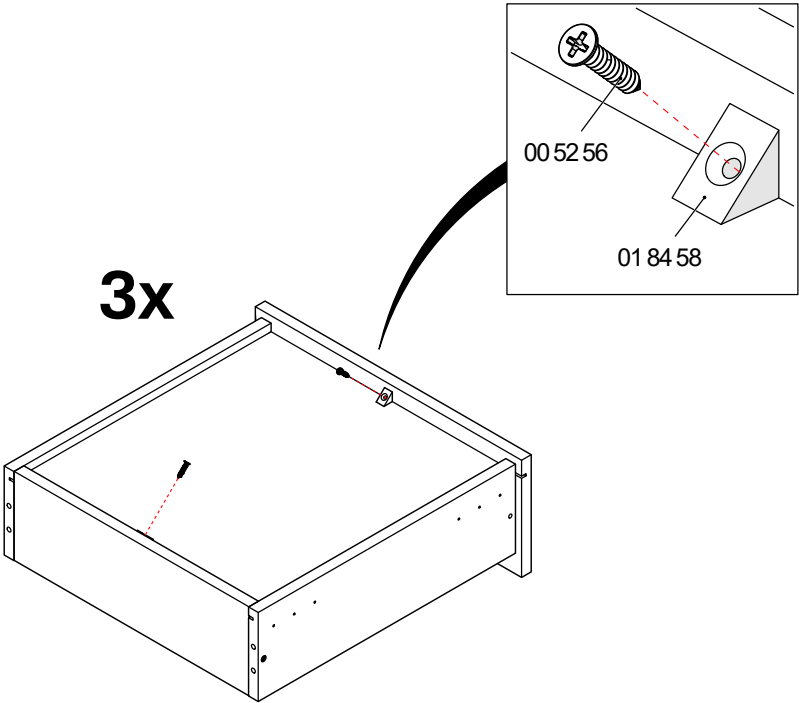
PASSO / PASO / STEP 63

Cód.	Qtde.
000899	6
004214	24



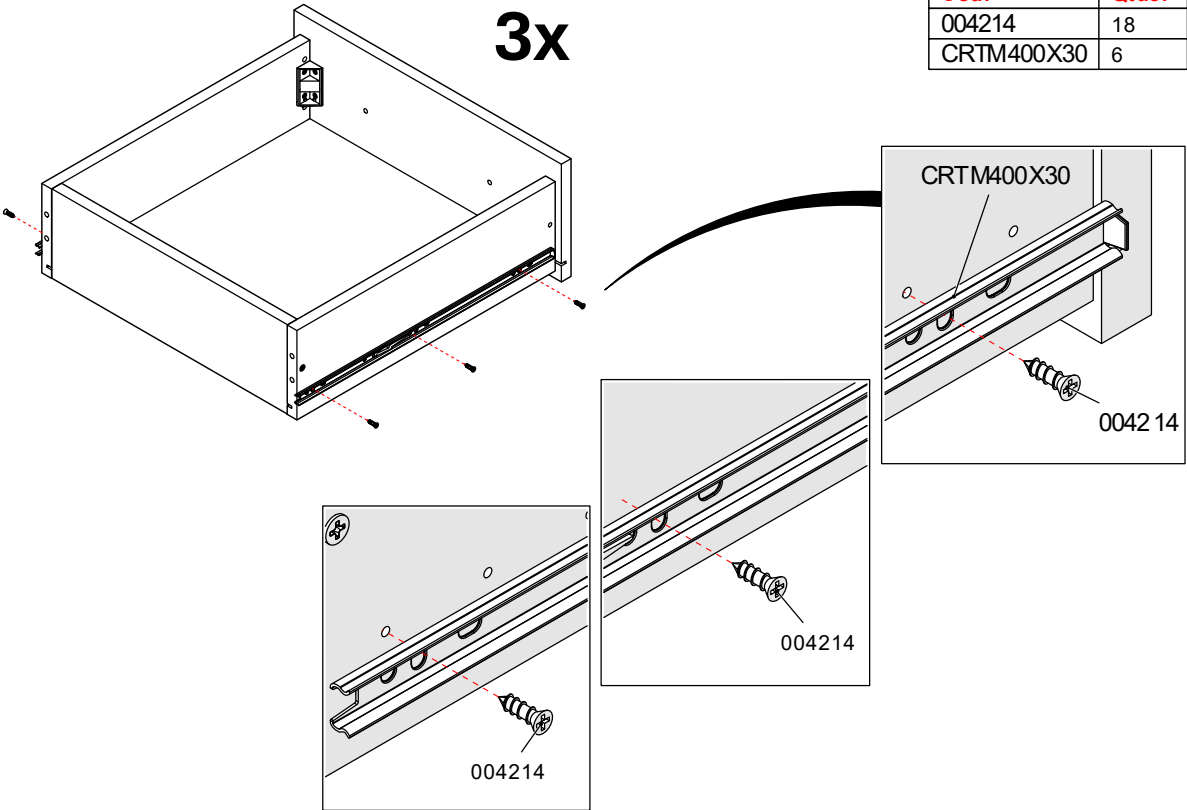
PASSO / PASO / STEP 64

Cód.	Qtde.
005256	6
018458	6



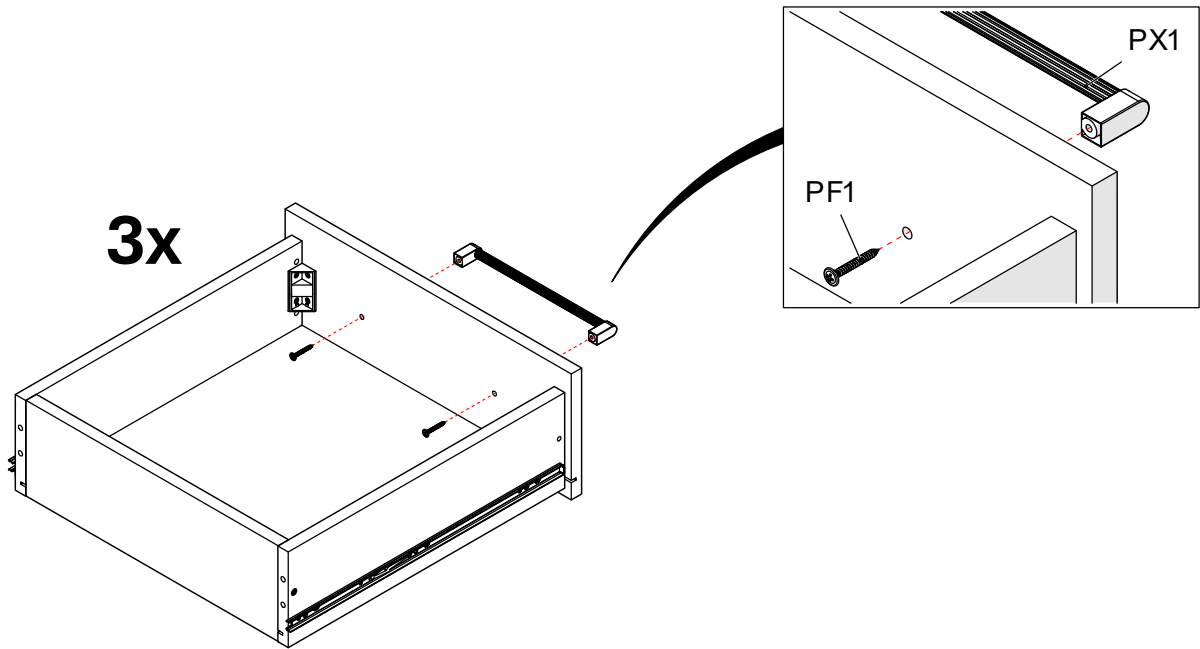
PASSO / PASO / STEP 65

Cód.	Qtde.
004214	18
CRTM400X30	6

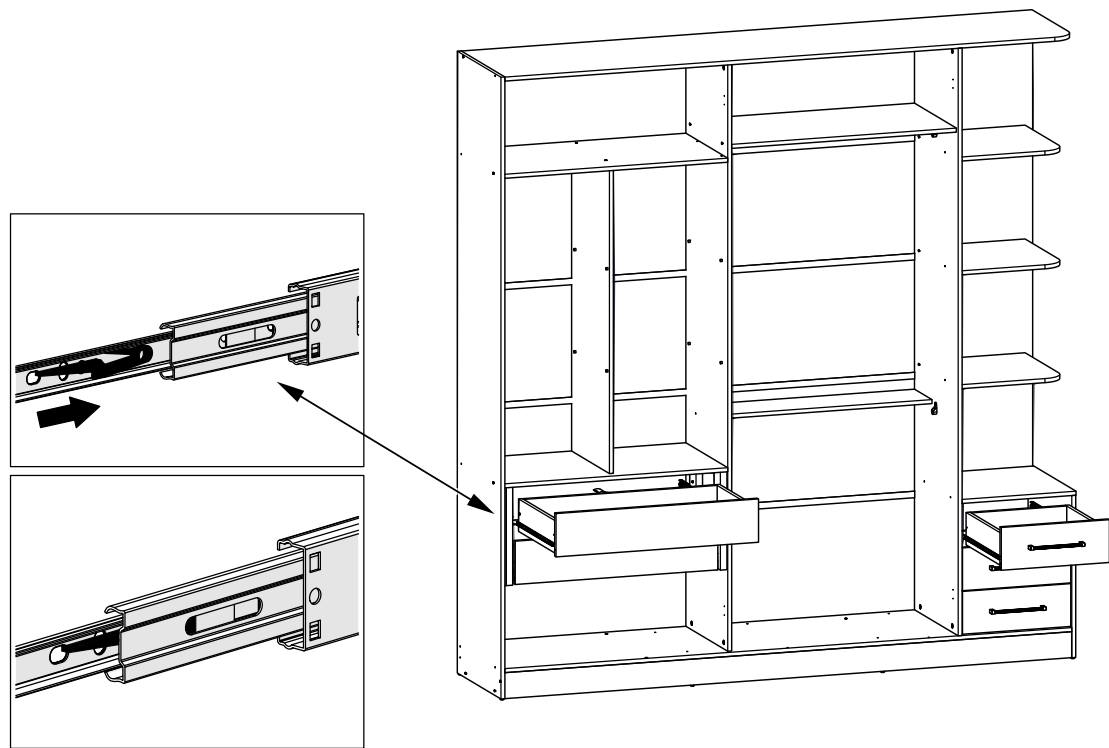


PASSO / PASO / STEP 66

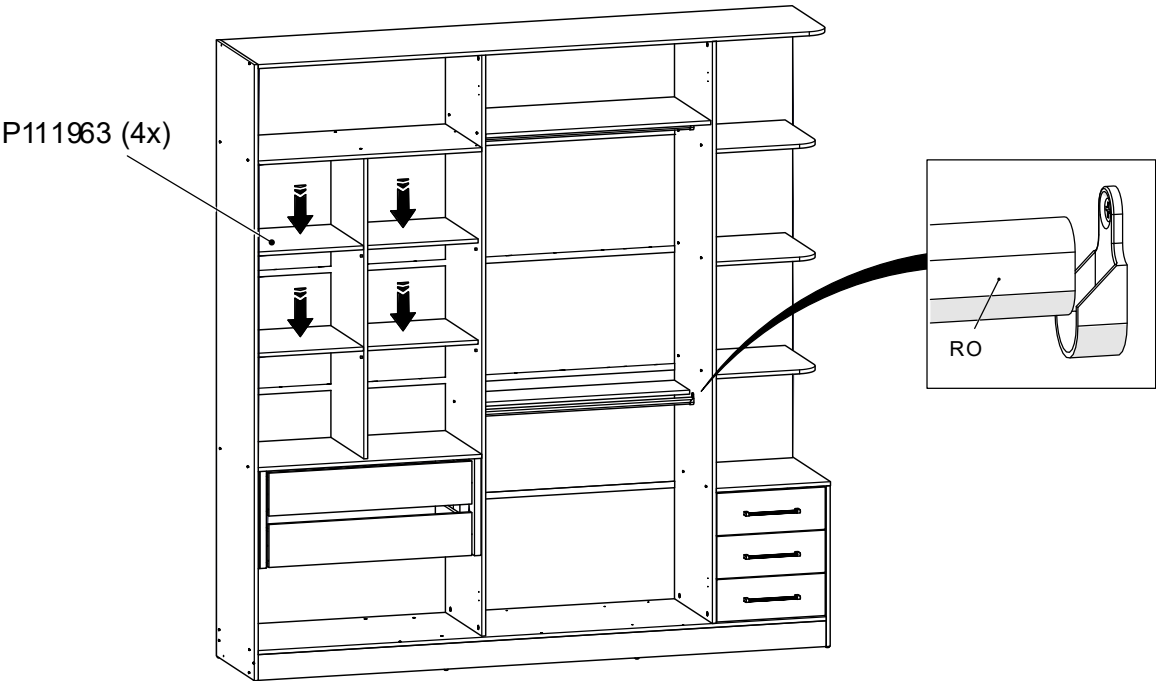
Cód.	Qtde.
PF1	6
PX1	3



PASSO / PASO / STEP 67



Cód.	Qtde.
RO	2

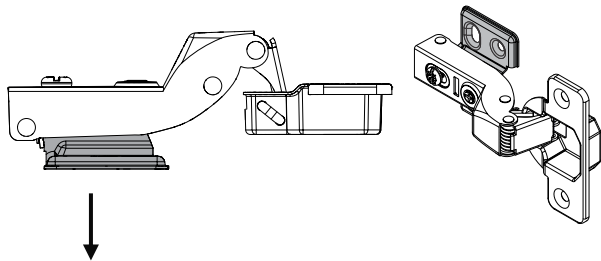


ATENÇÃO / ATENCIÓN / ATTENTION

Há dois modelos de dobradiças: DO54 e DO55
Hay dos modelos de bisagras: DO54 y DO55
There are two hinge models: DO54 and DO55

DO54

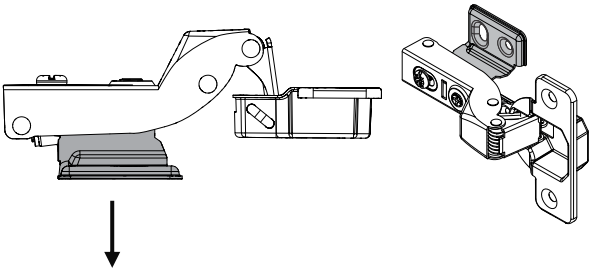
DOBRADIÇA CURVA
BISAGRA CURVA
CURVED HINGE



Veja que o calço é mais baixo.
Observe que la placa de montaje es más baja.
Notice that the mounting plate is lower.

DO55

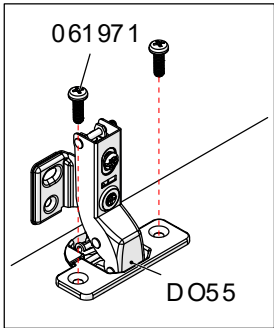
DOBRADIÇA SUPER CURVA
BISAGRA SÚPER CURVA
SUPER CURVED HINGE



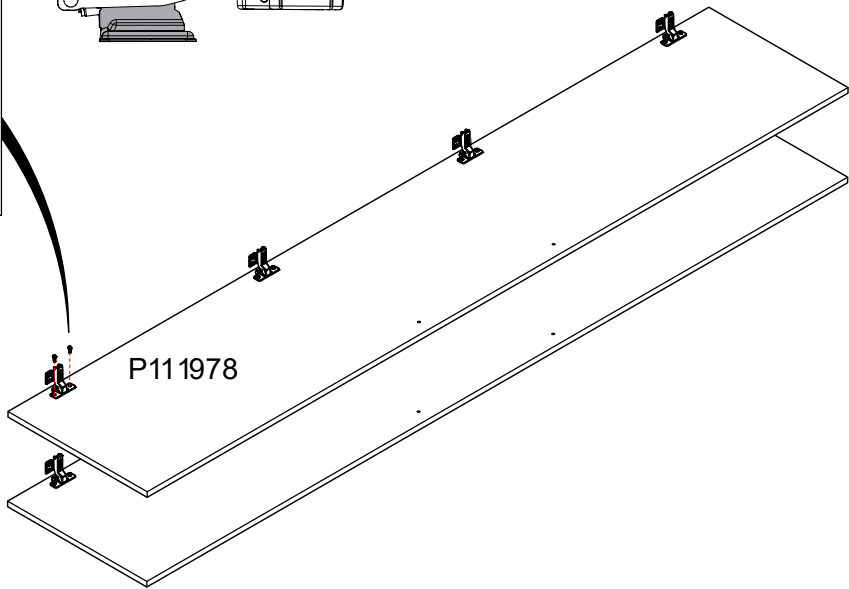
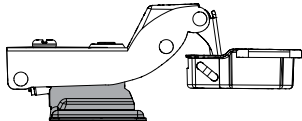
Veja que o calço é mais alto.
Observe que la placa de montaje es más alta.
Notice that the mounting plate is higher.

PASSO / PASO / STEP 69

Cód.	Qtde.
061971	16
DO55	8

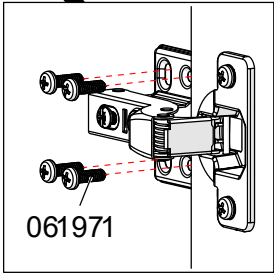
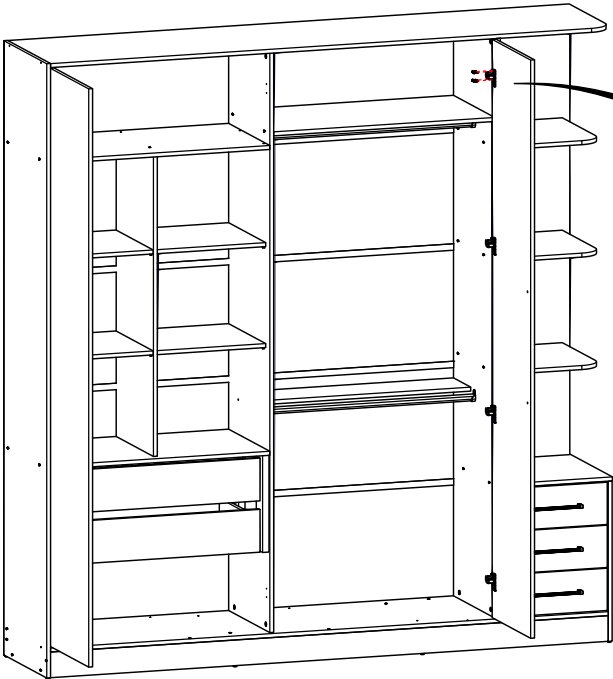


DO55

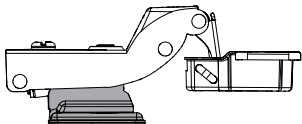


PASSO / PASO / STEP 70

Cód.	Qtde.
061971	32

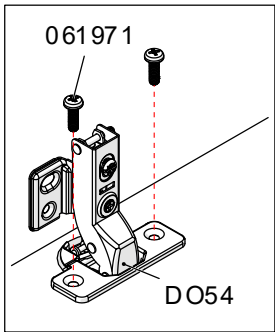


DO55

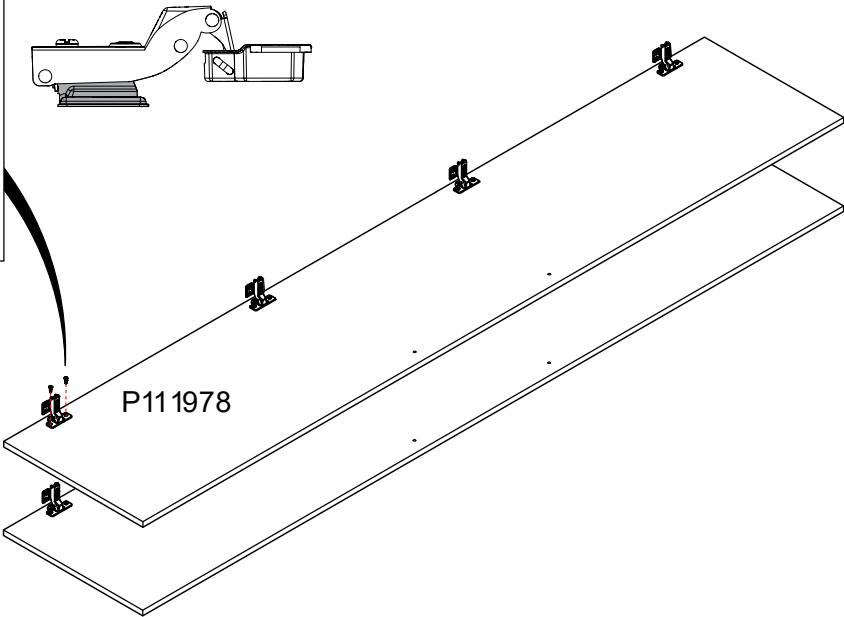


PASSO / PASO / STEP 71

Cód.	Qtde.
061971	16
DO54	8

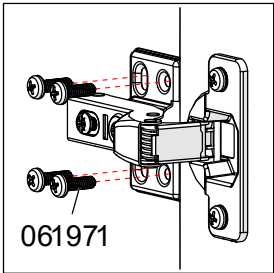


DO54

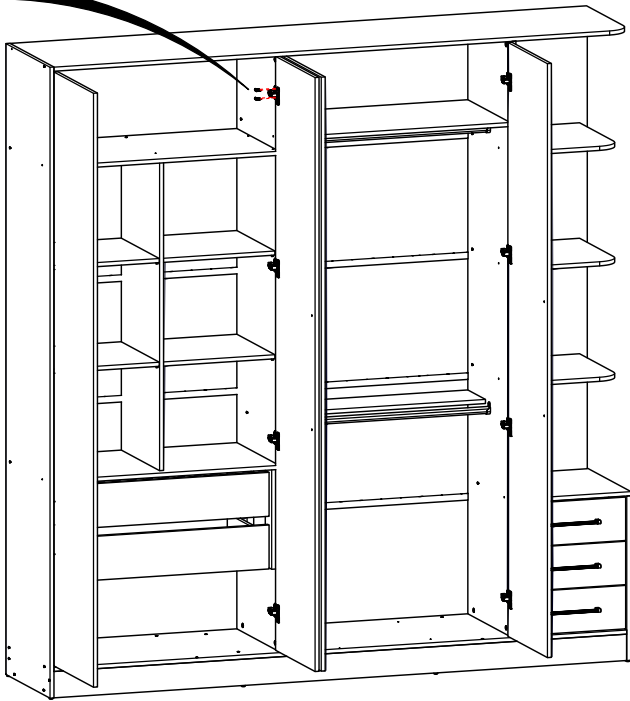
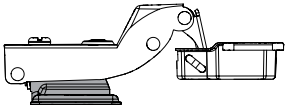


PASSO / PASO / STEP 72

Cód.	Qtde.
061971	32

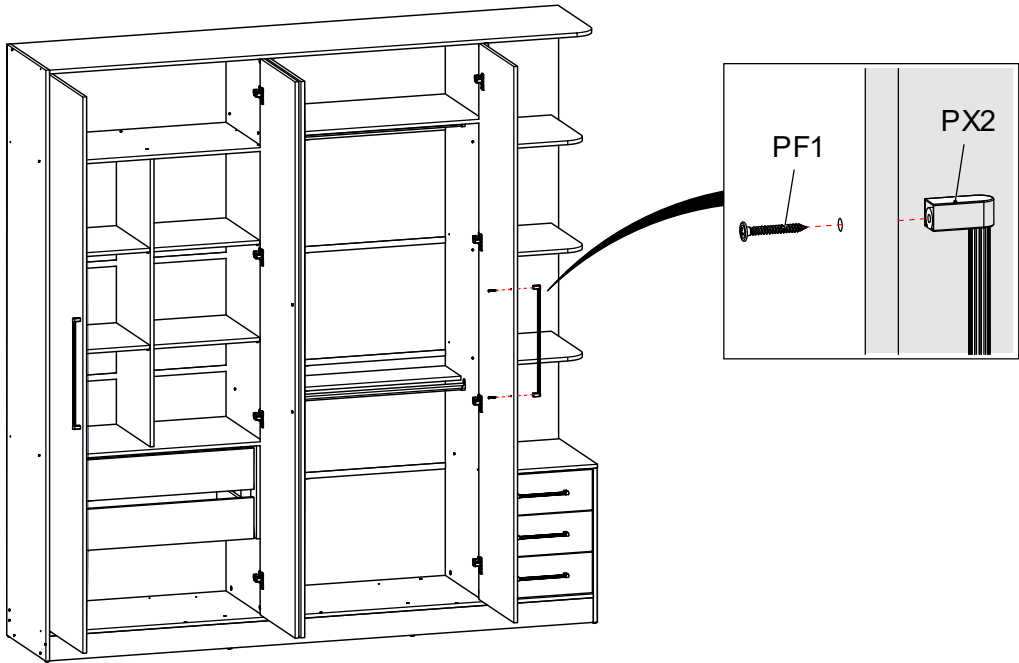


DO54



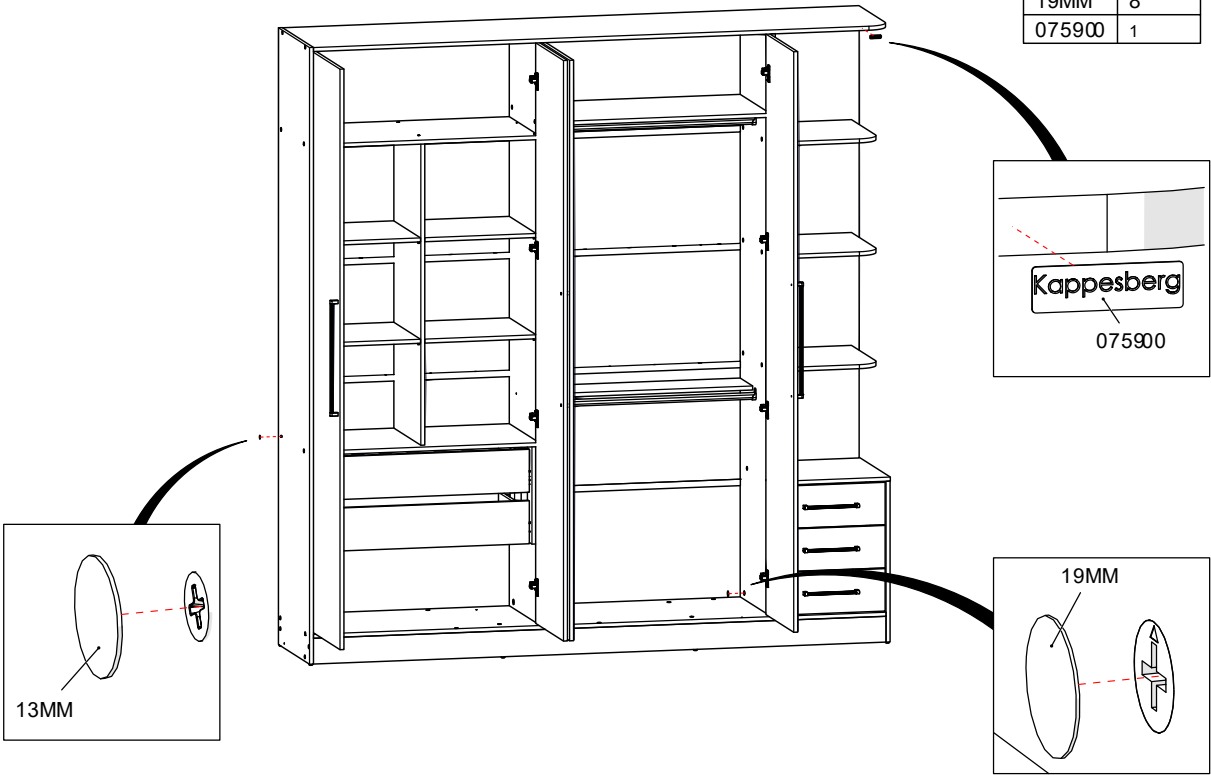
PASSO / PASO / STEP 73

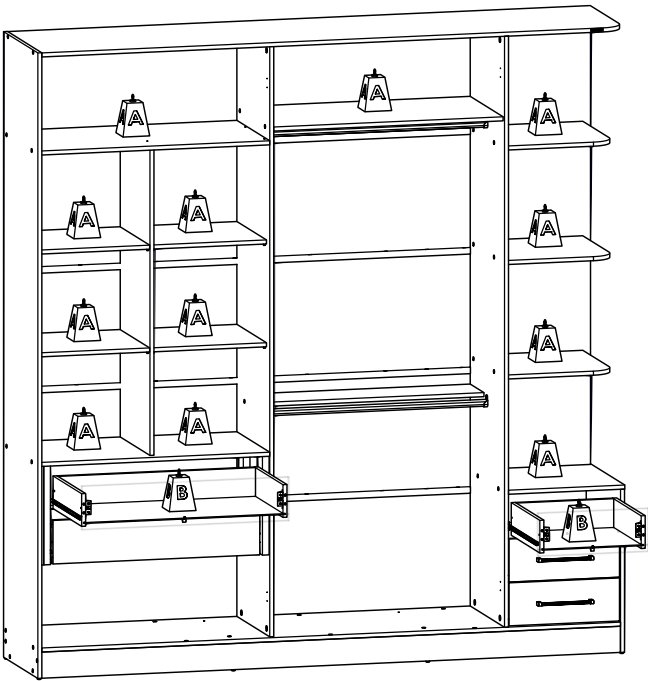
Cód.	Qtde.
PF1	8
PX2	4



PASSO / PASO / STEP 74

Cód.	Qtde.
13MM	46
19MM	8
075900	1





**Carga Suportável / Peso soportado /
Weight supported**

Peso máximo de carga ilustrado no
desenho ao lado distribuídos de
maneira uniforme.

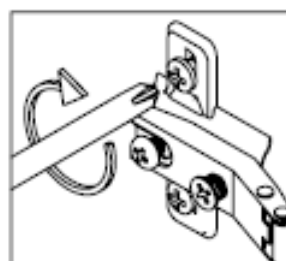
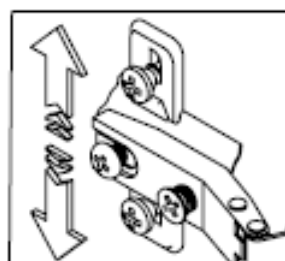
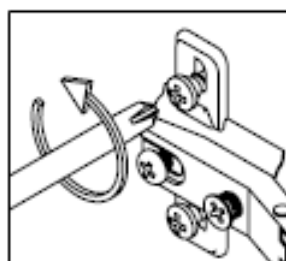
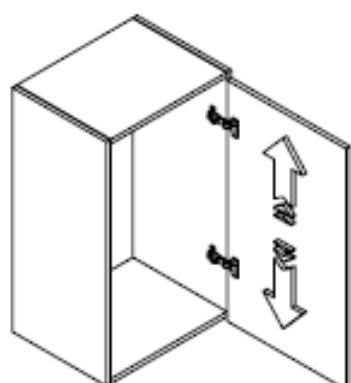
Peso máximo de carga ilustrado en el
dibujo distribuidos de manera
uniforme

Maximum load weight illustrated in the
drawing distributed from uniform way.

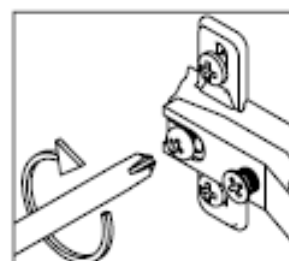
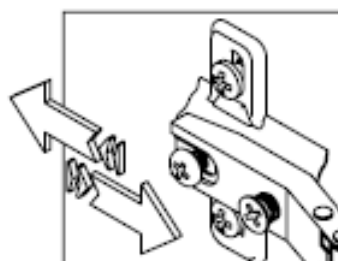
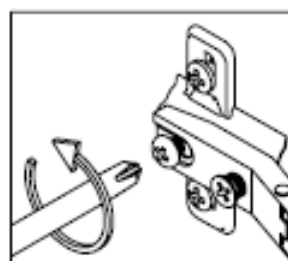
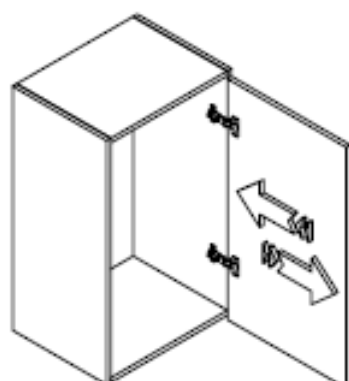
	KG	LB
A	7	15,43
B	6	13,23

Ajuste de portas
Ajuste de puerto
Doors Adjustment

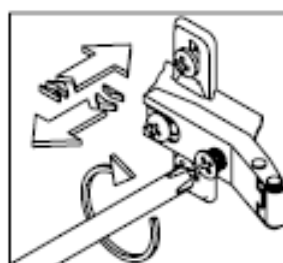
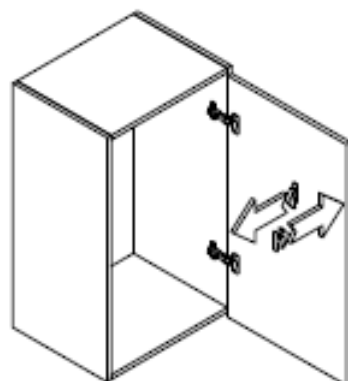
Ajuste de altura
 Height Adjustment



Ajuste Interno
 Internal Adjustment



Ajuste de Profundidade
 Ajuste de profundidad
 Depth Adjustment



Limpeza / Limpieza / Cleaning:

- Retire o pó com uma flanela seca.
- Use um pano macio levemente umedecido com água para limpar.
- Se necessário, utilize detergente ou sabão neutro diluído em água.
- Não use produtos abrasivos para evitar danos ao móvel.
- Retire el polvo con un paño seco.
- Use un paño suave ligeramente humedecido con agua para limpiar.
- Si es necesario, utilice detergente o jabón neutro diluido en agua.
- No use productos abrasivos para evitar dañar el mueble.
- Dust with a dry cloth.
- Use a soft cloth slightly dampened with water for cleaning.
- If necessary, use detergent or neutral soap diluted in water.
- Do not use abrasive products to avoid damaging the furniture.

Conservação / Conservación / Maintenance:

- Proteja o móvel contra umidade excessiva.
- Evite exposição direta ao Sol ou fontes de calor.
- Não exceda o peso máximo indicado para prateleiras e gavetas.
- Aperte os parafusos periodicamente para manter a estabilidade.
- Para mover o móvel, levante-o em vez de arrastá-lo.
- Móveis pesados devem ser transportados por duas pessoas.
- Proteja el mueble de la humedad excesiva.
- Evite la exposición directa al sol o fuentes de calor.
- No exceda el peso máximo indicado para estantes y cajones.
- Apriete los tornillos periódicamente para mantener la estabilidad.
- Para mover el mueble, levántelo en lugar de arrastrarlo.
- Los muebles pesados deben ser transportados por dos personas.
- Protect the furniture from excessive moisture.
- Avoid direct exposure to the Sun or heat sources.
- Do not exceed the maximum weight indicated for shelves and drawers.
- Tighten the screws periodically to maintain stability.
- To move the furniture, lift it instead of dragging it.
- Heavy furniture should be moved by two people.

Garantia / Garantía / Warranty:

Garantia de 90 dias para defeitos de fabricação.

A garantia será anulada em caso de montagem incorreta ou uso inadequado.

Garantía de 90 días por defectos de fabricación.

La garantía se anulará en caso de montaje incorrecto o uso indebido.

90-day warranty for manufacturing defects.

The warranty will be voided in case of incorrect assembly or improper use.